

Roman Pots R&D Progress Report (eRD24)

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Electron Ion Collider

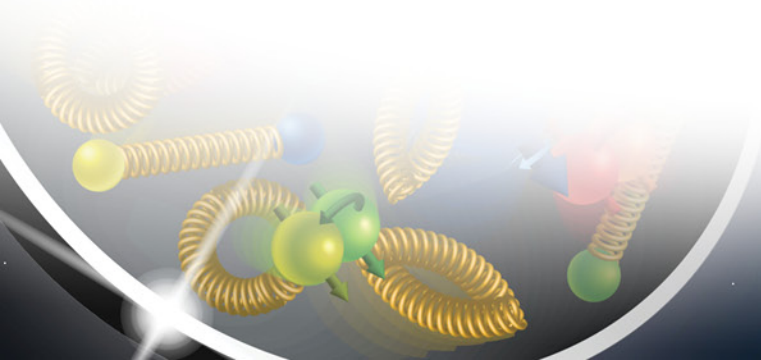
1st year R&D Proposal Goals and Approach

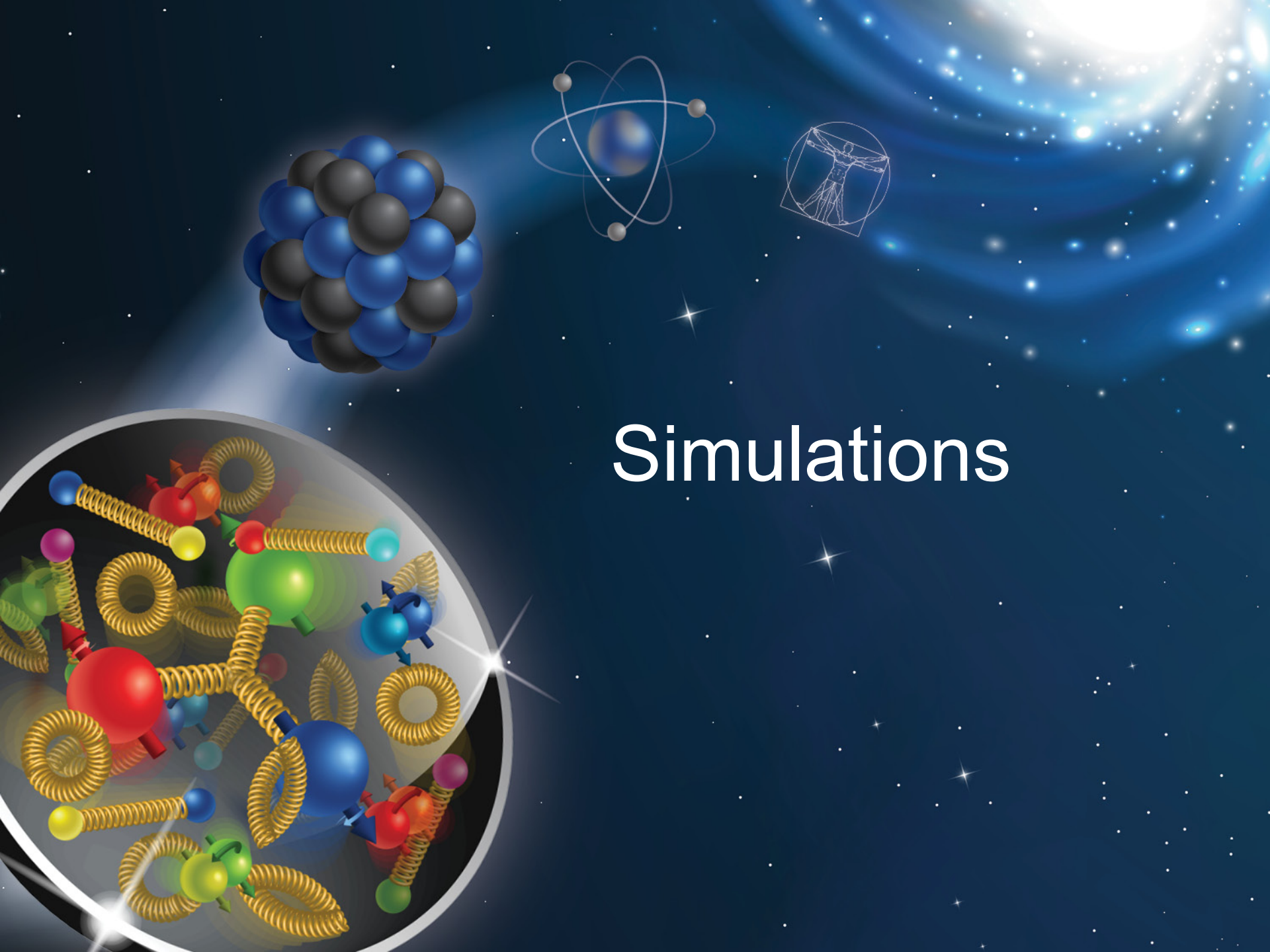
- **Goals:**

- Set performance requirements for Roman Pots at EIC
 - Focus on spatial granularity and timing resolution
- Study application of novel silicon sensor, *AC-coupled LGAD*, in Roman Pots at EIC
- Compare with alternative detector option: 3D detector

- **Approach:**

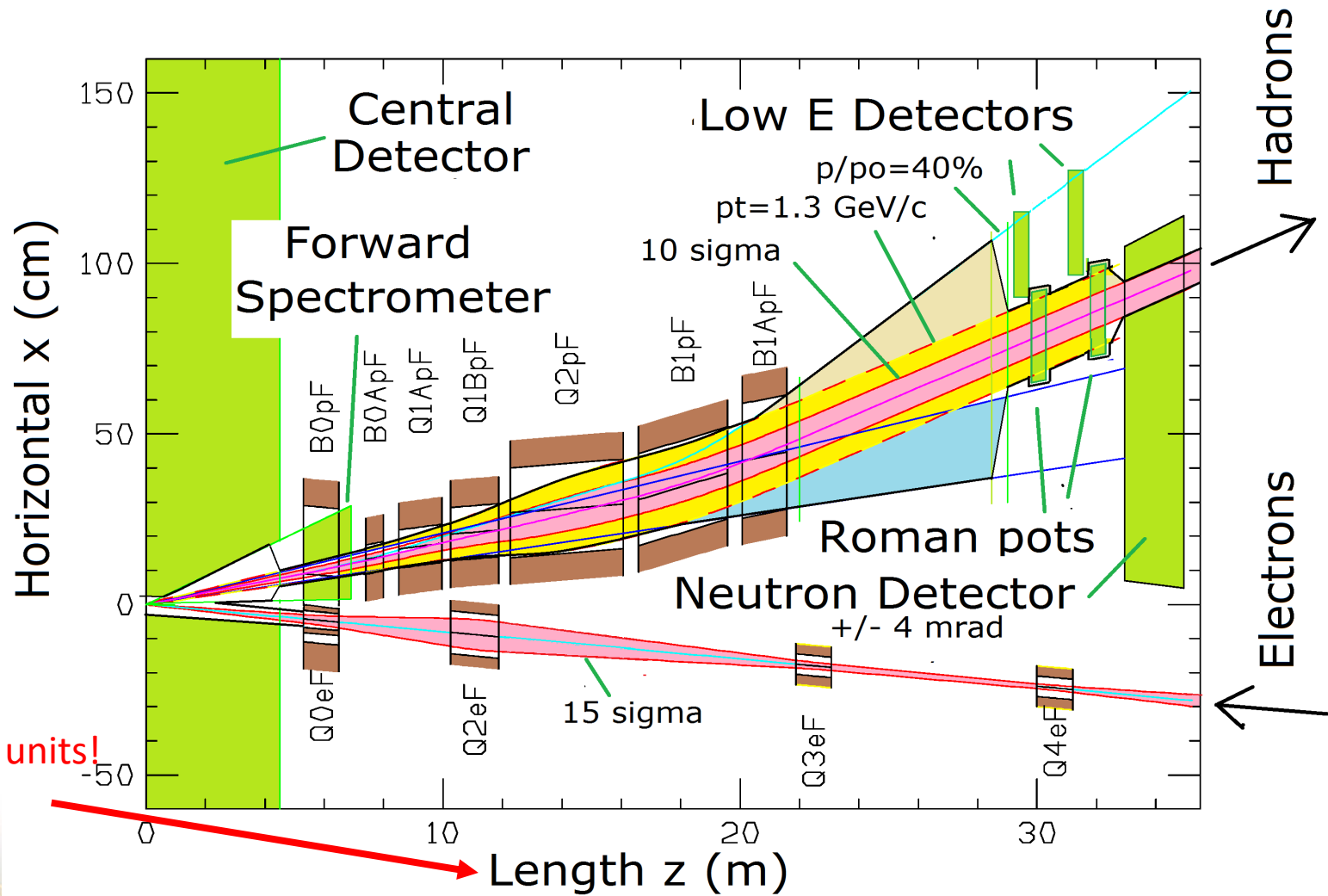
- 1st year: physics performance simulation and sensor prototype development
 - Leverage BNL expertise on physics at RHIC
 - Leverage BNL expertise on silicon R&D, LGADs, and AC-LGADs
 - Leverage collaboration with Stony Brook/Manchester on 3D detectors
- 2nd year: prototype testing at RHIC
 - Leverage RHIC resources for test-beam installation
 - Leverage expertise in Physics Dept. on pixel detector readout electronics



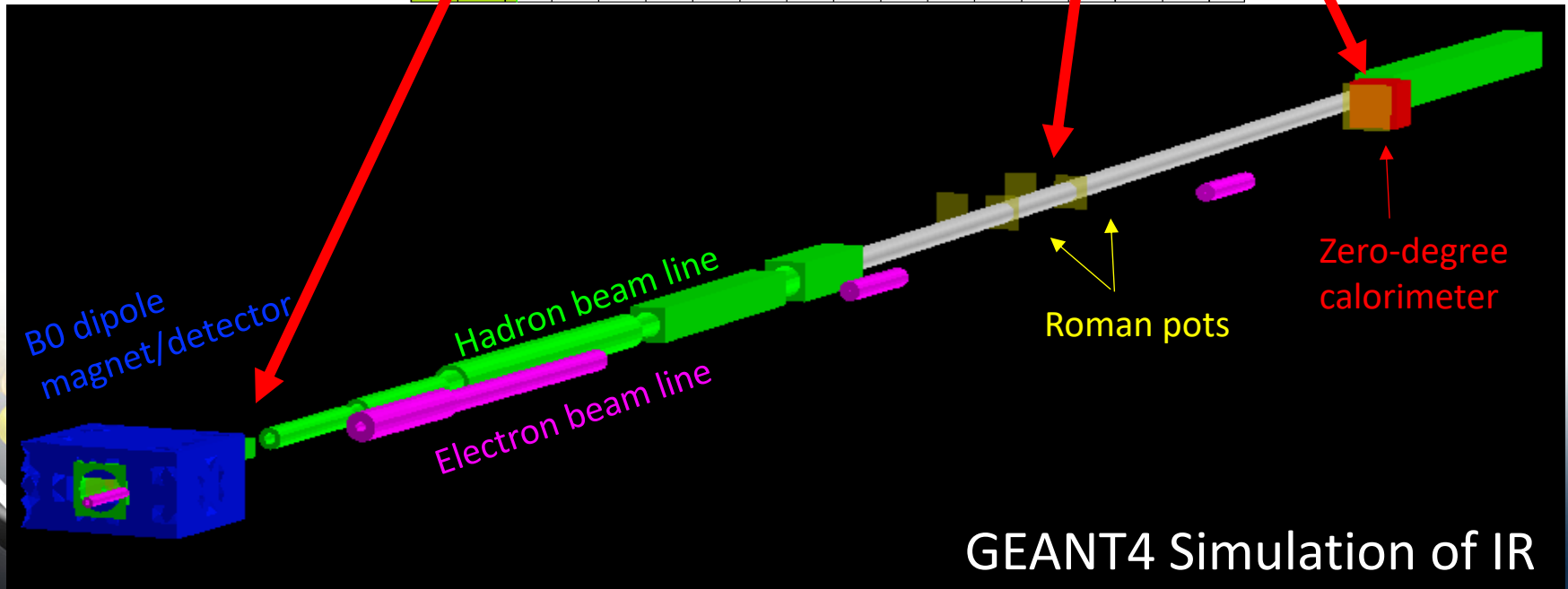
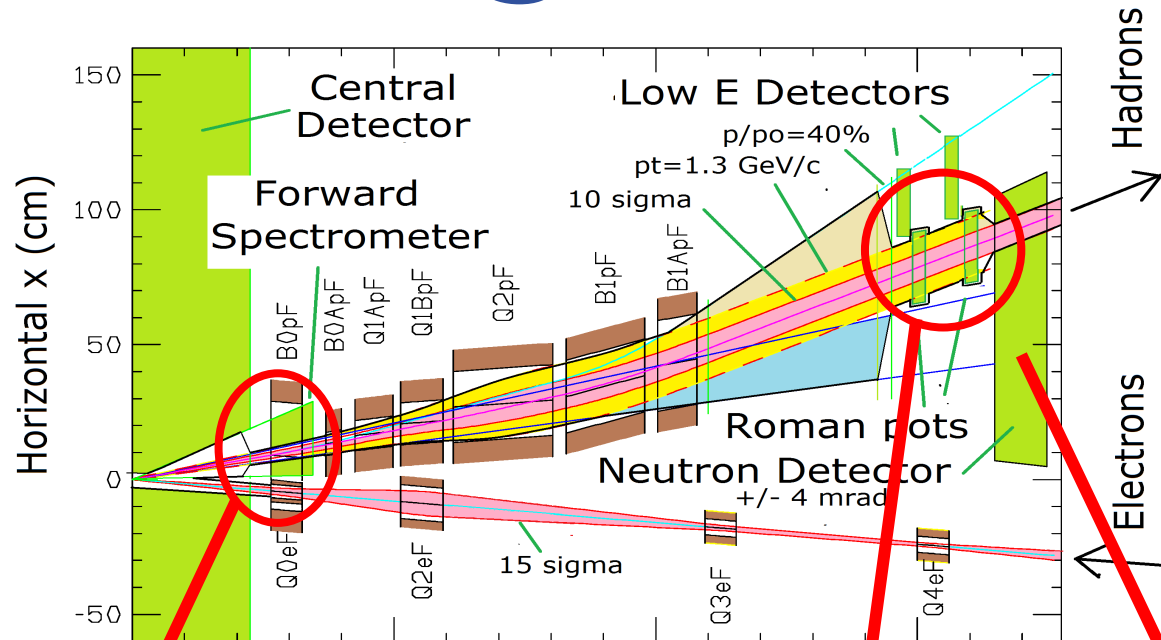


Simulations

IR Layout for EIC @ BNL detector

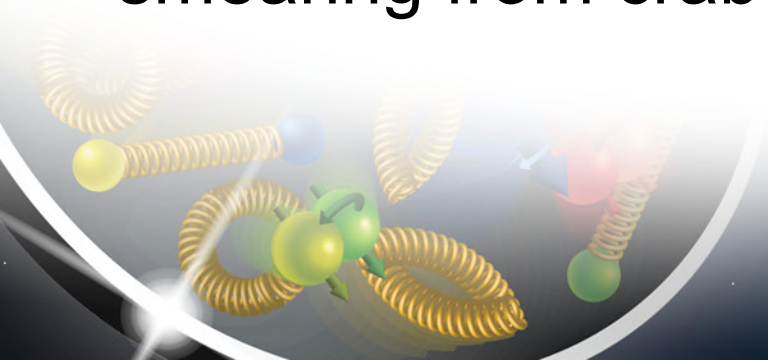


IR Layout for EIC @ BNL detector



Full Simulations

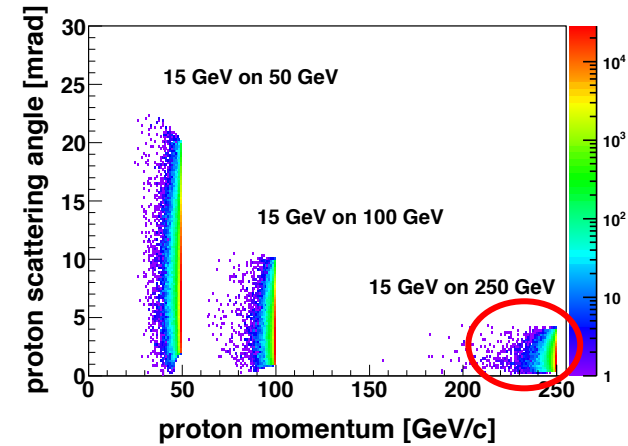
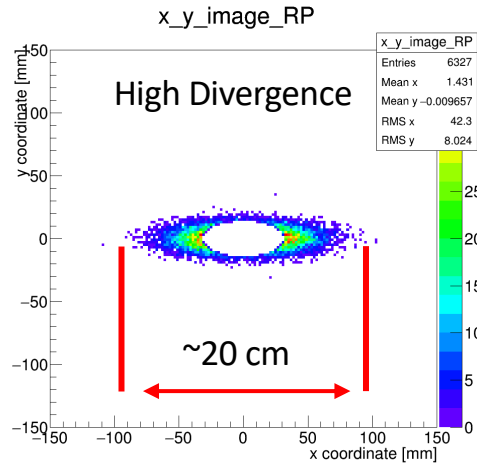
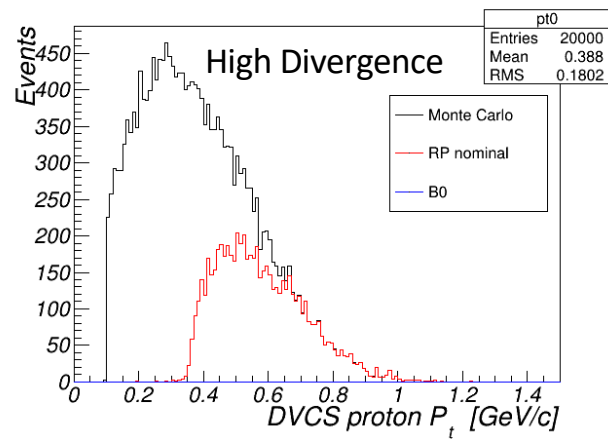
- e+p exclusive events generated using MILOU – a generator of DVCS events.
- All machine elements, magnetic fields, detectors, etc. implemented in simulation using GEANT4.
- Various beam energies considered (5(e)x41(p) GeV, 10x100 GeV, 18x275GeV)
- Effects from beam angular divergence and vertex smearing from crab cavity rotation included.



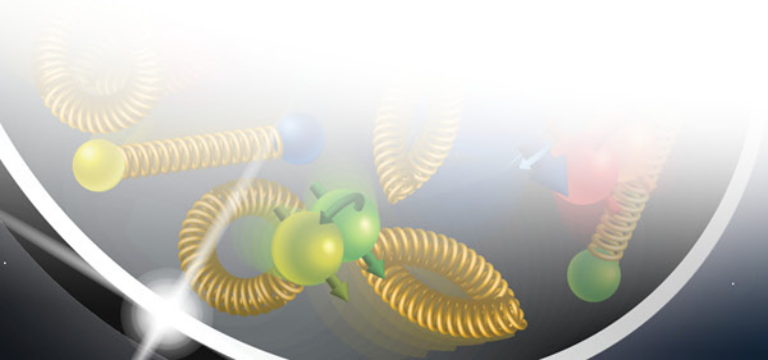


Detector Acceptance

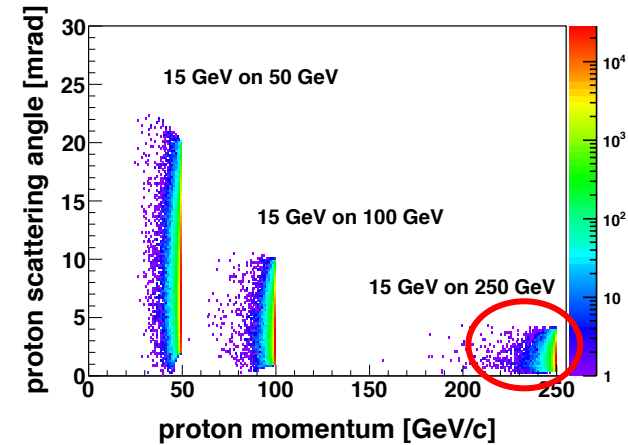
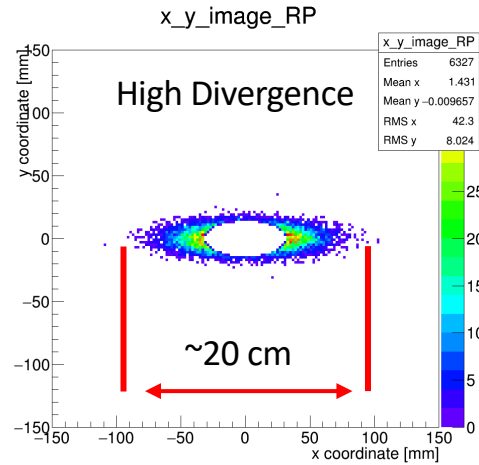
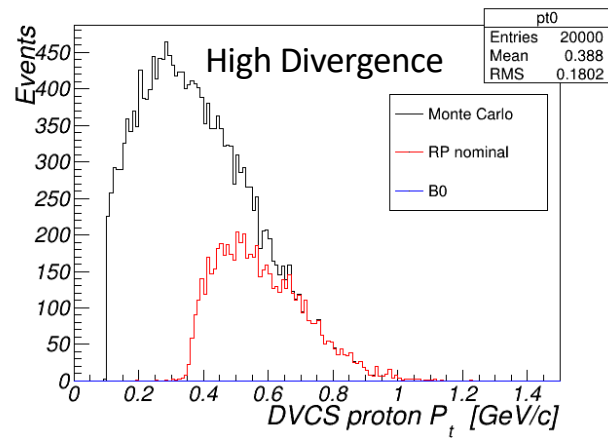
275 GeV DVCS Proton Acceptance



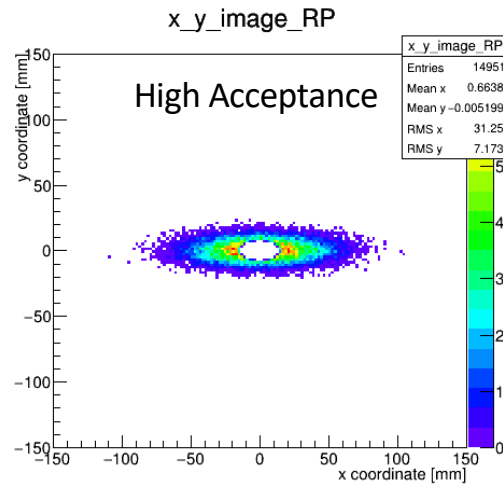
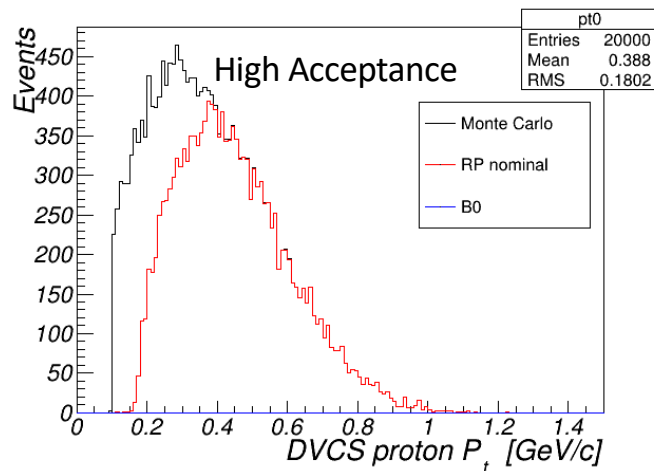
The **high divergence** configuration severely reduces the low p_t acceptance.



275 GeV DVCS Proton Acceptance

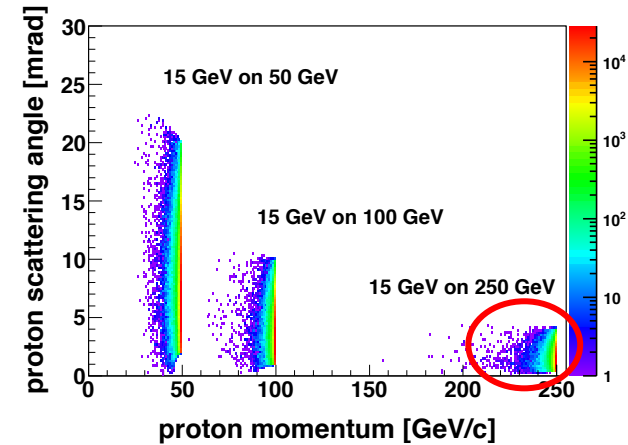
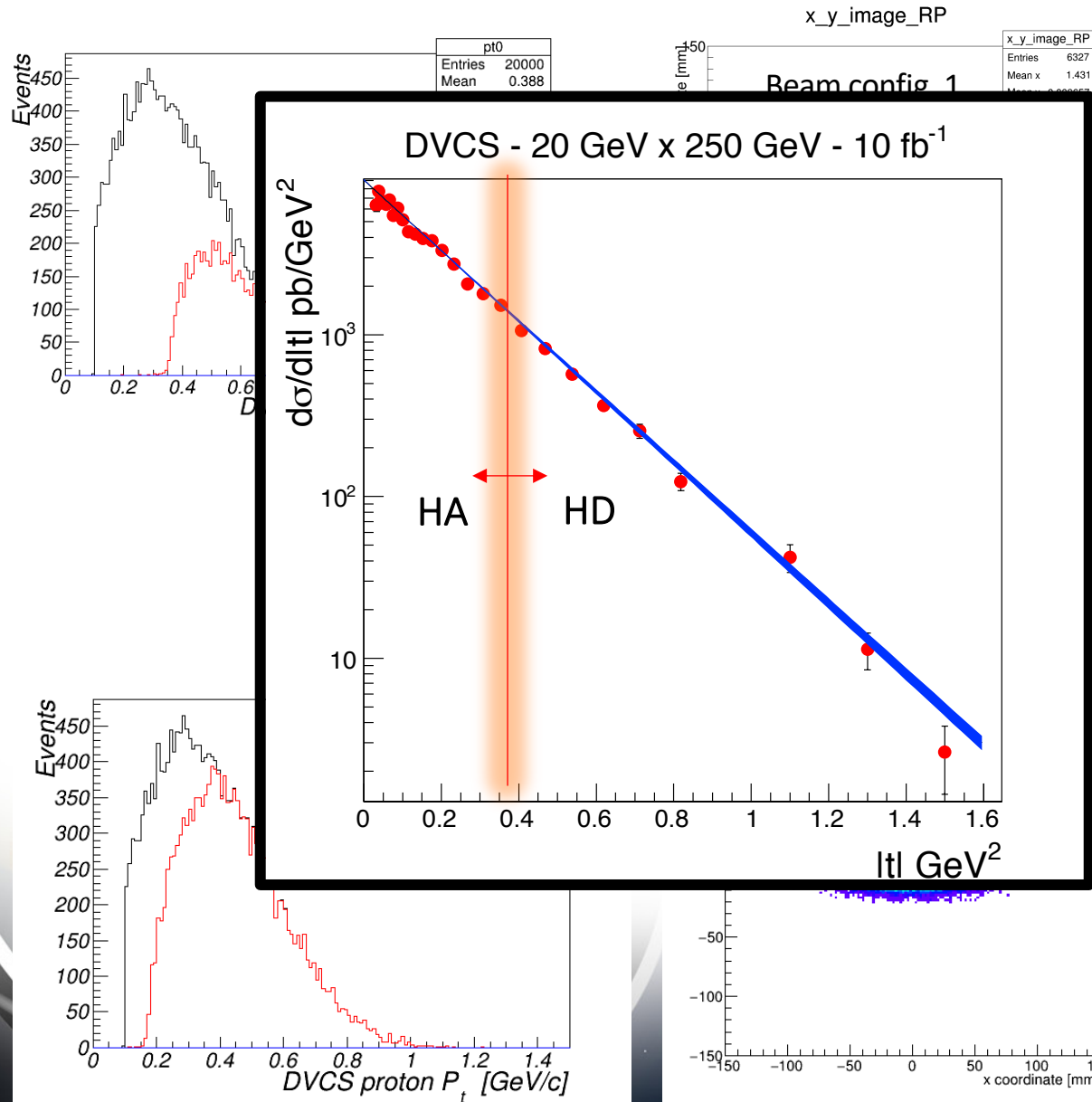


High Divergence: smaller β^* at IP, but bigger $\beta(z = 30m)$ -> higher lumi., larger beam at RP



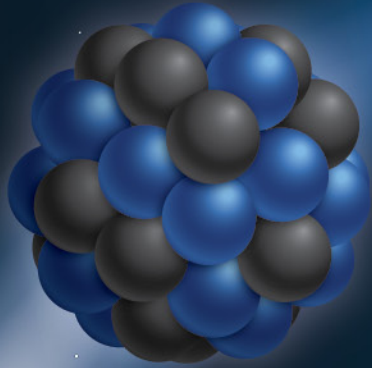
High Acceptance: larger β^* at IP, smaller $\beta(z = 30m)$ -> lower lumi., smaller beam at RP

275 GeV DVCS Proton Acceptance

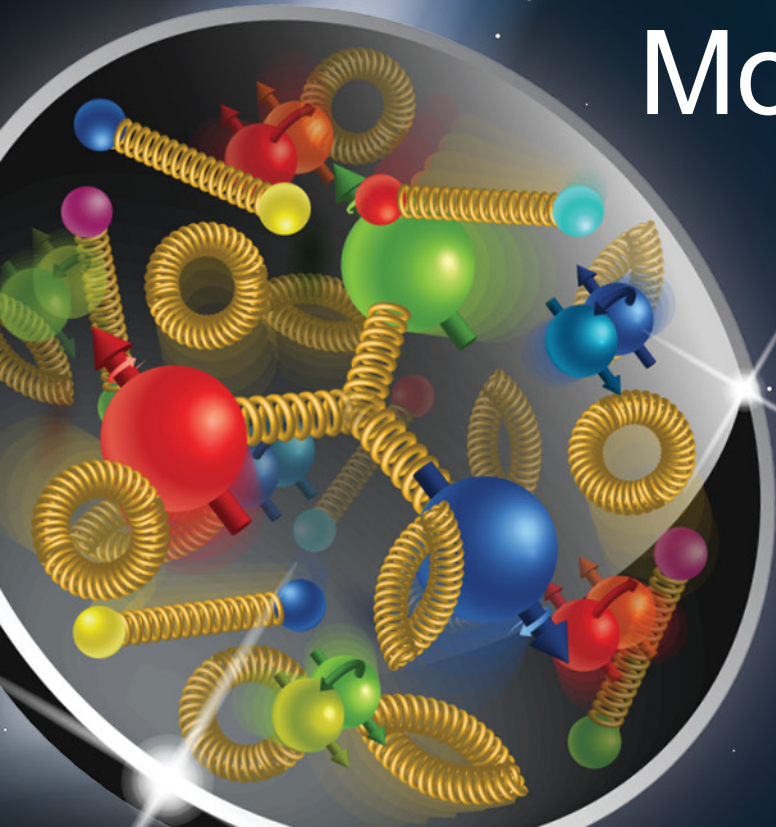


The **high divergence** configuration severely reduces the low p_t acceptance.

Using the two configurations, we are able to measure the low- t region (with better acceptance) and high- t tail (with higher luminosity).



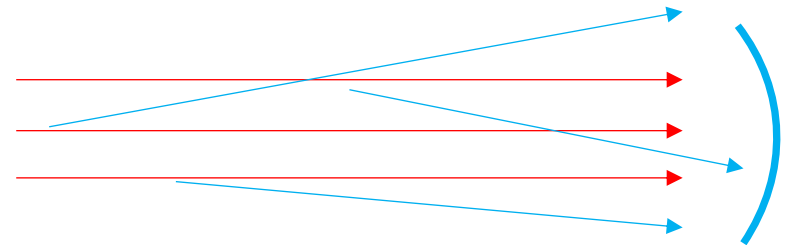
Momentum Resolution



Digression: particle beams

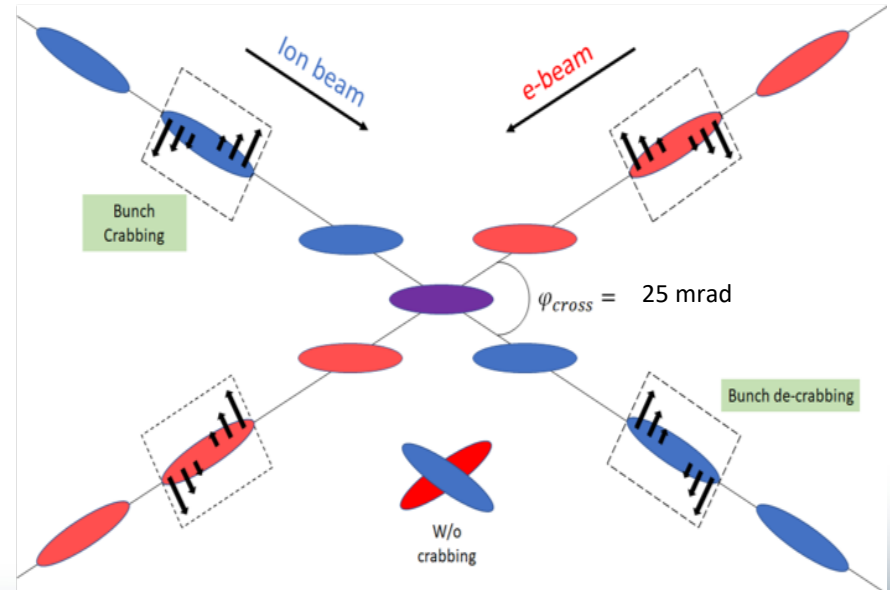
- **Angular divergence**

- Angular “spread” of the beam away from the central trajectory.
- Gives some small initial transverse momentum to the beam particles.



- **Crab cavity rotation**

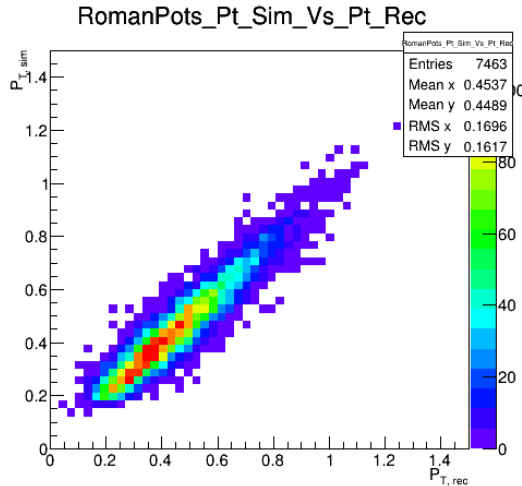
- Can perform rotations of the beam bunches in 2D.
- Used to account for the luminosity drop due to the crossing angle – allows for head-on collisions to still take place.



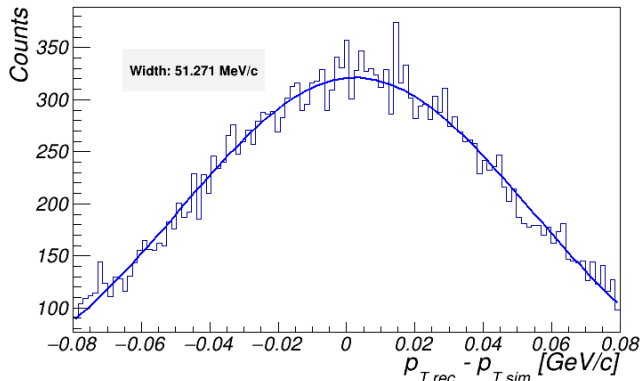
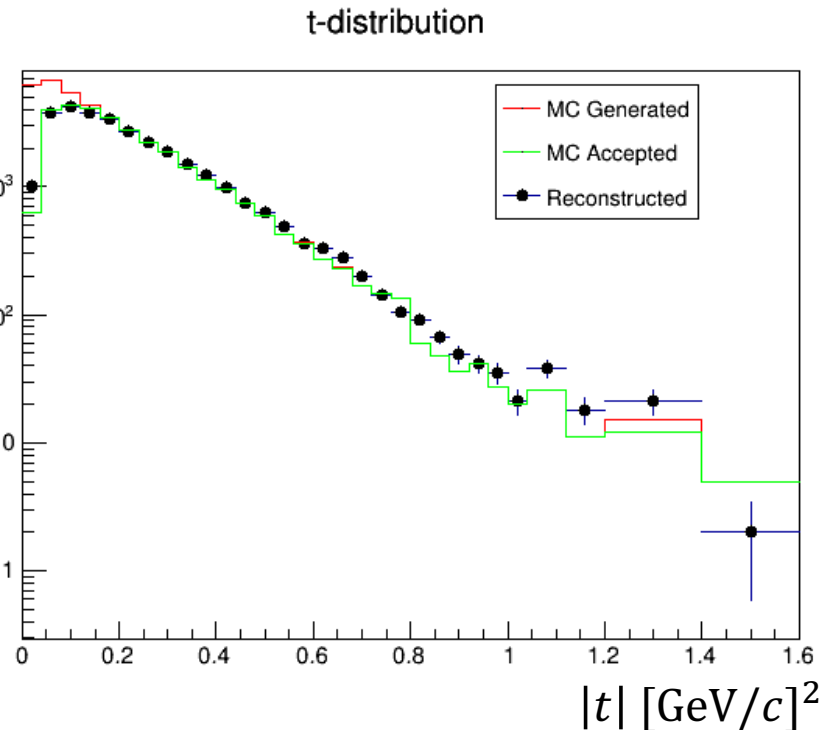
These effects introduce smearing in our momentum reconstruction.

Momentum Resolution – 275 GeV

- Beam angular divergence (HD) -> $\Delta p_t \sim 40 \text{ MeV}/c$
- Finite pixel size on sensor -> $\Delta p_t \sim 3 \text{ MeV}/c$ to $25 \text{ MeV}/c$ [55um x 55um to 1.3mm x 1.3mm].
- Vertex smearing from crab rotation-> $\Delta p_t \sim 20 \text{ MeV}/c$ – removable with precise (~35ps) timing.



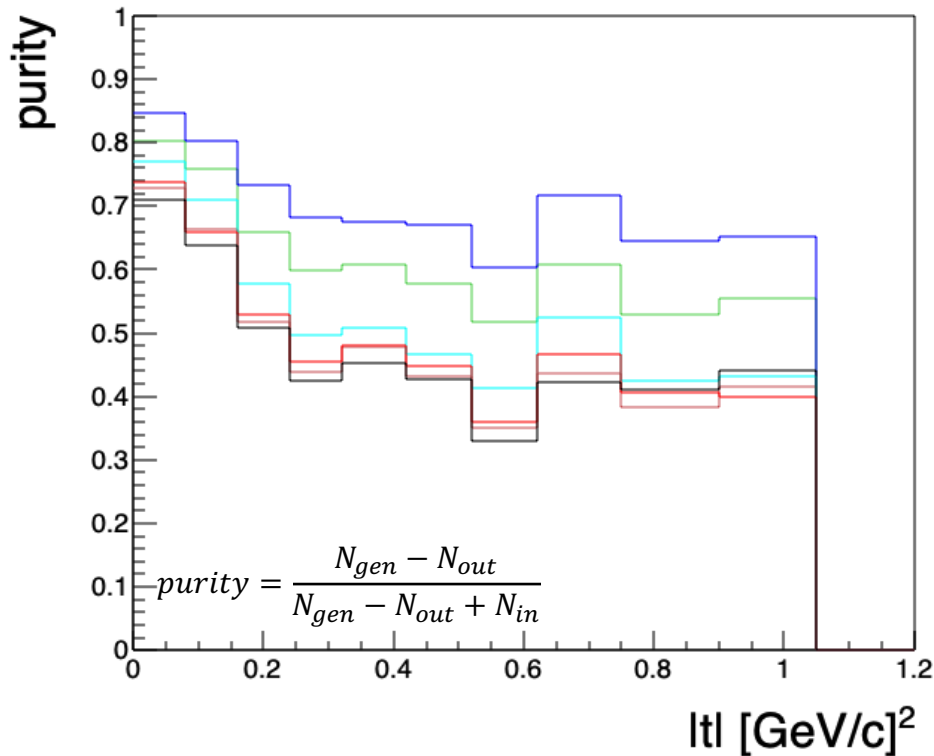
counts



Total (worse-case): $\Delta p_t \sim 55 \text{ MeV}/c$.

Momentum Resolution – 275 GeV

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Total smearing in p_T :

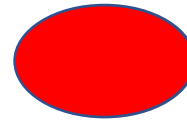
- 30 MeV/c (HA + timing + 500um pxl)
- 38 MeV/c (HA + timing + 1.3mm pxl)
- 42 MeV/c (HD + timing + 500um pxl)
- 45 MeV/c (HD + no timing + 500um pxl)
- 51 MeV/c (HD + timing + 1.3mm pxl)
- 55 MeV/c (HD + no timing + 1.3mm pxl)

Momentum Resolution – Timing

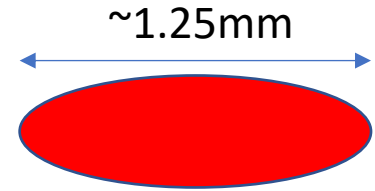
For exclusive reactions measured with the Roman Pots we need good timing to resolve the position of the interaction within the proton bunch. But what should the timing be?



RMS hadron bunch length $\sim 10\text{cm}$.



Looking along the beam with no crabbing.



What the RP sees.

- Because of the rotation, the Roman Pots see the bunch crossing smeared in x.
- **Vertex smearing = 12.5mrad (half the crossing angle) * 10cm = 1.25 mm**
- If the effective vertex smearing was **for a 1cm bunch**, we would have **$.125\text{mm}$ vertex smearing**.
- The simulations were done with these two extrema and the results compared.

- From these comparisons, reducing the effective vertex smearing to that of the 1cm bunch length reduces the momentum smearing to negligible from this contribution.
- This can be achieved with timing of $\sim 35\text{ps}$ ($1\text{cm}/\text{speed of light}$).

Momentum Resolution – Comparison

- The various contributions add in quadrature (this was checked empirically, measuring each effect independently).

$$\Delta p_{t,total} = \sqrt{(\Delta p_{t,AD})^2 + (\Delta p_{t,CC})^2 + (\Delta p_{t,pxl})^2}$$

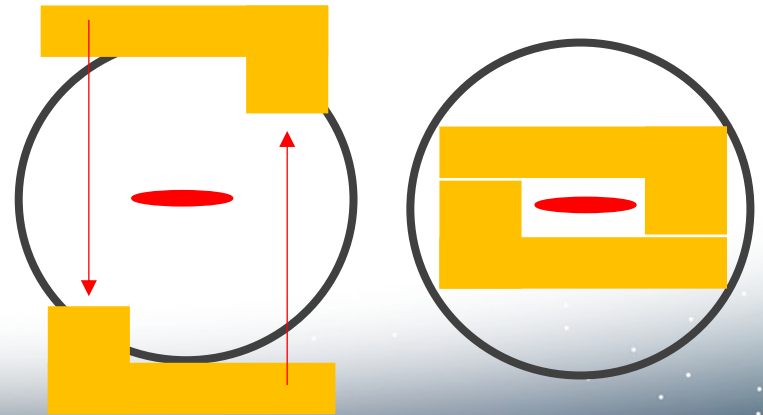
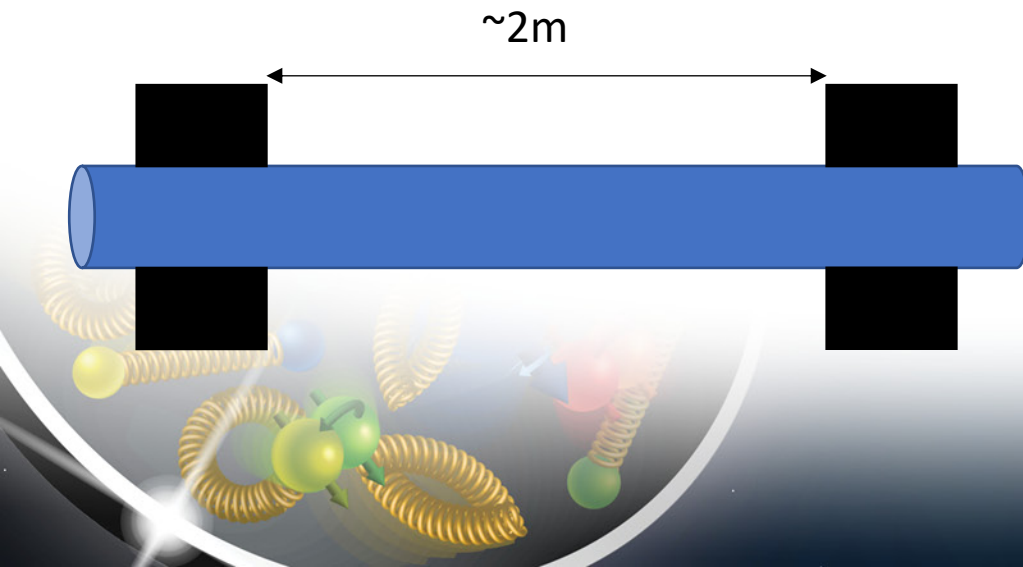
Angular divergence
Primary vertex smearing from crab cavity rotation.
Smearing from finite pixel size.

	Ang Div. (HD)	Ang Div. (HA)	Vtx Smear	250um pxl	500um pxl	1.3mm pxl
$\Delta p_{t,total}$ [MeV/c] - 275 GeV	40	28	20	6	11	26
$\Delta p_{t,total}$ [MeV/c] - 100 GeV	22	11	9	9	11	16
$\Delta p_{t,total}$ [MeV/c] - 41 GeV	14	-	10	9	10	12

- Beam angular divergence**
 - Beam property, can't correct for it – sets the lower bound of smearing.
 - Subject to change (i.e. get better) – beam parameters not yet set in stone
- Vertex smearing from crab rotation**
 - Correctable with good timing (~35ps)
- Finite pixel size on sensor**
 - 500um seems like the best compromise between potential cost and smearing

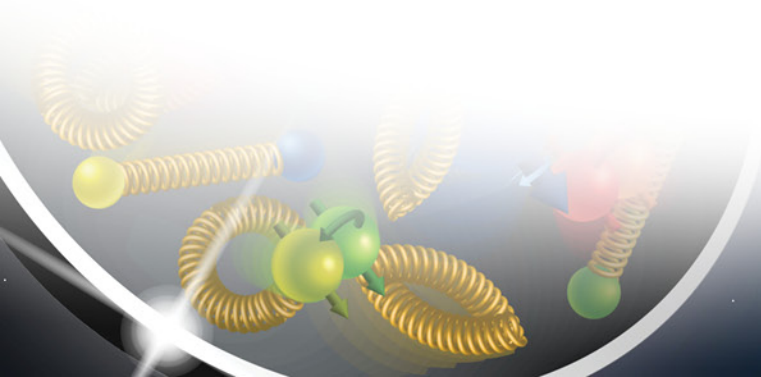
Possible Layout

- Two stations, separated by ~ 2 meters.
- 2-3 layers of sensors per station for redundancy – square pixels.
- L-shaped sensor pattern could allow the 2π coverage needed.



Summary of Simulation Findings

- The EIC Roman Pots will require an *active sensor area of $\sim 25\text{cm} \times 10\text{cm}$* .
- The beam angular divergence sets the lower bound for achievable smearing – *other controllable effects should be kept well-below contribution from divergence.*
- We find that a $500\mu\text{m} \times 500\mu\text{m}$ sensor pixel is the best trade-off between introduced smearing and cost.
- Having precise timing $\sim 35\text{ps}$ allows for precise determination of z-position of collision relative to the center of the bunch.

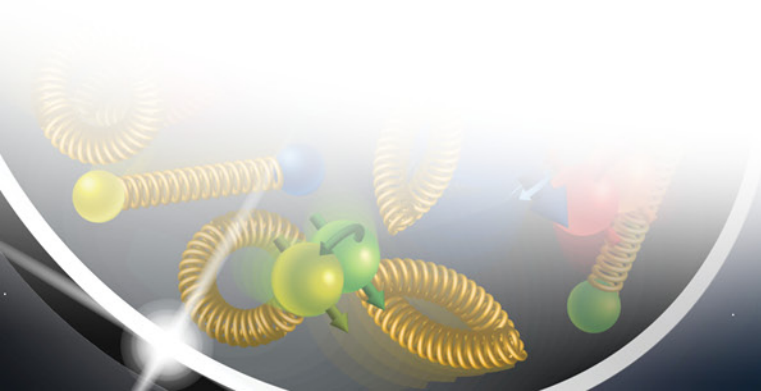




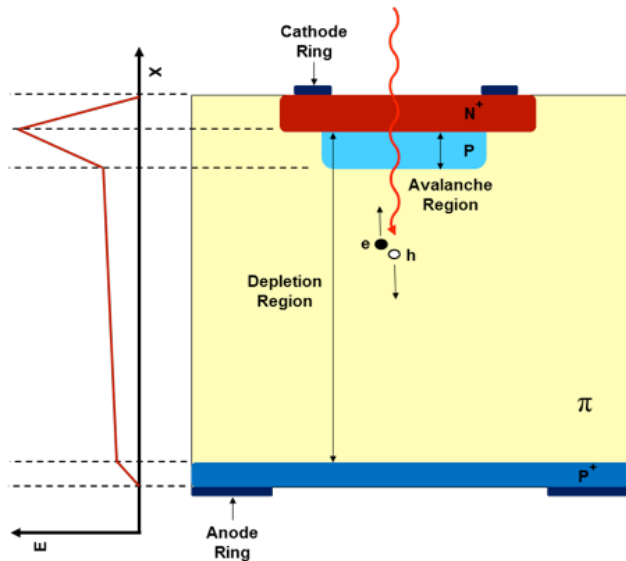
Hardware

Progress on detector development for RPs

- Studies of AC-LGAD performance compared to LGADs
 - Signal collection, signal induced on adjacent pixels, timing performance
- New AC-LGAD production for RP application at EIC
 - Slim edges, various designs with varied geometrical and fabrication details
- Towards an RP detector
 - Discussion on readout options



Time and Space with AC-LGADs

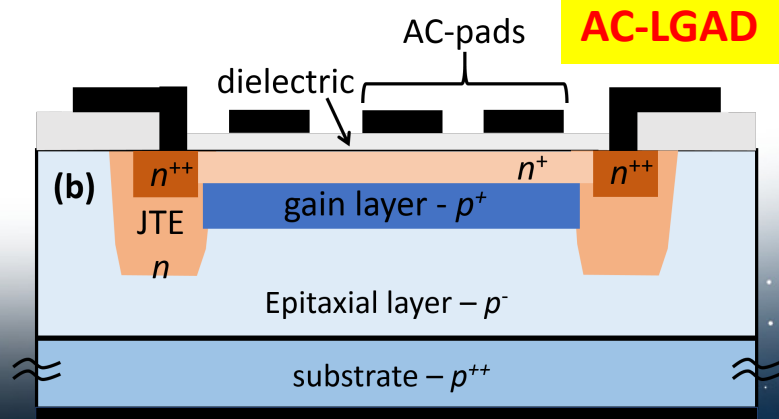
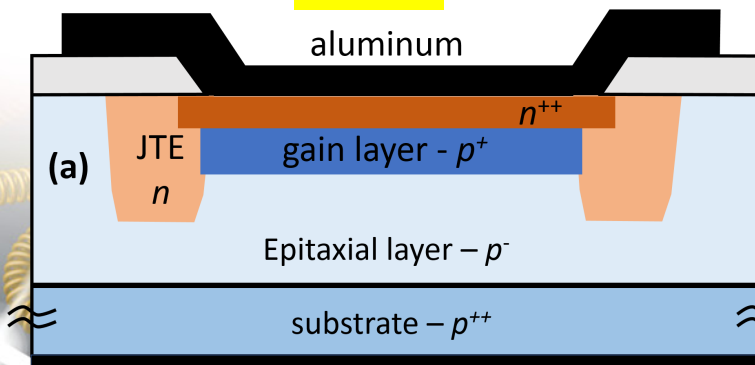


- A highly doped, thin layer of p -implant near the p - n junction in silicon creates a high electric field that accelerates electrons enough to start multiplication (*gain*).
 - **Low Gain Avalanche Detectors (LGADs):**
 - Gain 5-100
 - 50 μm thickness
 - Large S/N ratio
 - Fast-timing: $\sim 30\text{-}50$ ps per hit
 - Rad-hard up to 3×10^{15} 1 MeV neutron/cm²
 - To be used in forward timing det. at ATLAS and CMS at HL-LHC
- Novel development: **AC-coupling allows fine segmentation**
 - ➔ Time & Space measurements
 - ➔ 100% fill factor

BNL designs:

LGAD

AC-LGAD



AC-LGADs Fabrication at BNL

- BNL is fabricating and testing LGADs and AC-LGADs for several applications
- G. Giacomini, A. Tricoli et al., “Development of a technology for the fabrication of Low-Gain Avalanche Detectors at BNL”, NIMA 62119 (2019)
- G. Giacomini, A. Tricoli et al., “Fabrication and performance of AC-coupled LGADs”, arXiv:1906.11542 (2019), sub. to JINST

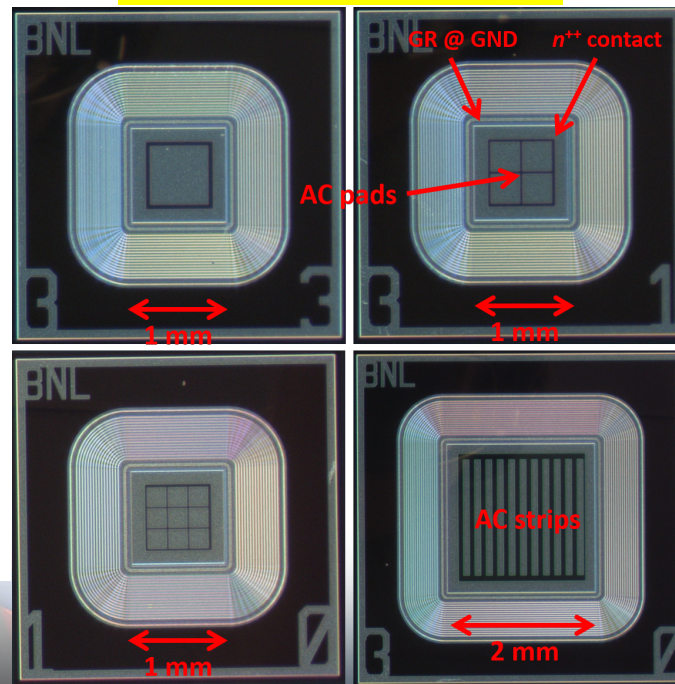
BNL's LGAD show performance similar to HPK

- leakage current $1\text{nA}/\text{cm}^2$
- High gain, up to ~ 80

Single-pad (1x1 mm²) and multi-strip/pixel structures of several dimensions.

Smallest pitch: **55 μm x 55 μm** compatible with commercial readout chips

BNL's AC-LGAD devices



AC-pads

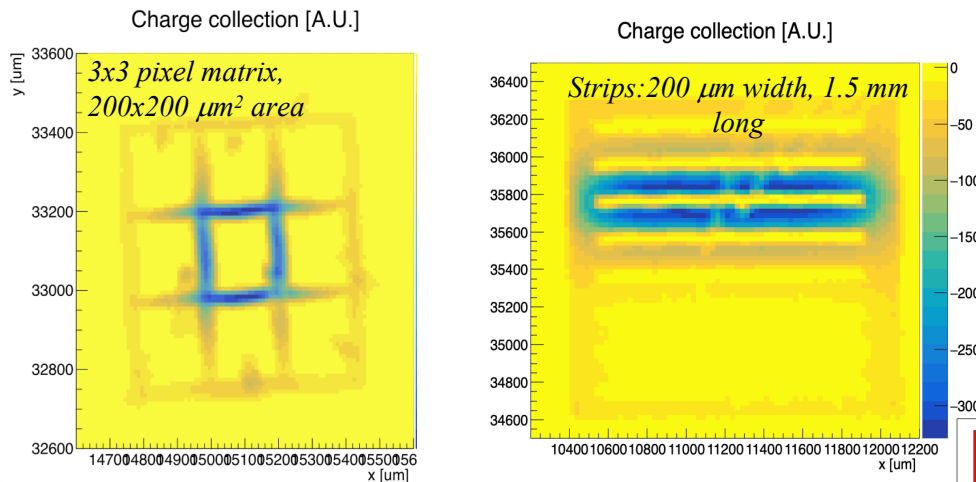
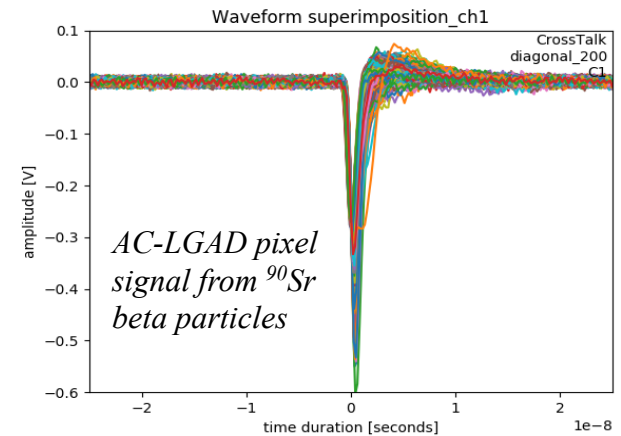
GR termination

BNL's LGAD Wafer

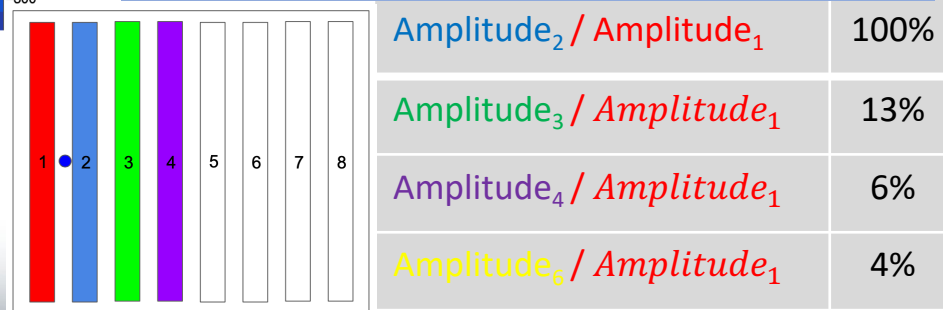


Studies of AC-LGAD performance

- Characterization of AC-LGADs of different pitches and for several applications, including RPs for EIC
 - Response to different particle beams: Beta, X/gamma rays, red/IR lasers, neutrons
 - Electrical and charge collection properties
 - Signal induced on adjacent pixels/strips vs implant dose
 - Time resolution: ~ 20 ps jitter



Charge sharing can help improve spatial resolution



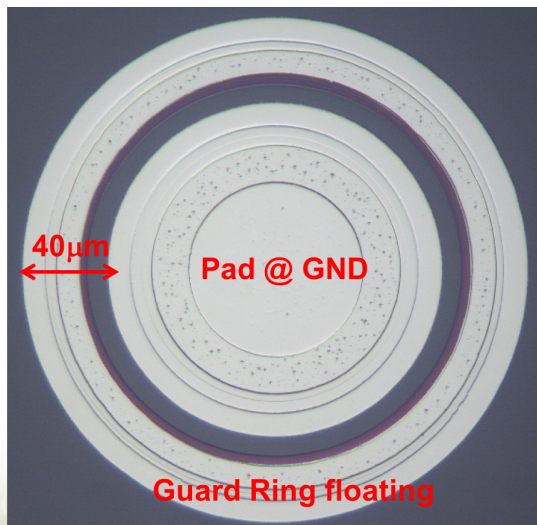
Charge collection through IR Laser scan (TCT)

➤ Improved and optimized performance expected in next batches

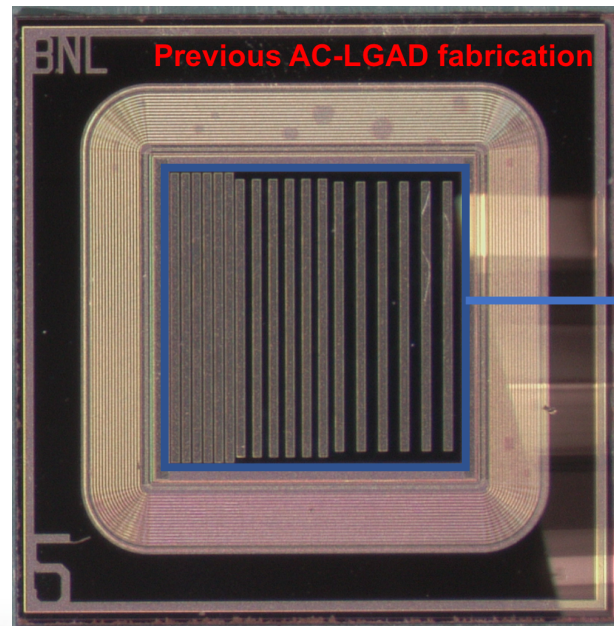
AC-LGAD design and production for RPs

- New designs in upcoming wafer productions to address RP-specific requirements
 - Slim edge design: inactive edge area to be reduced to 50-100 μm
 - Optimized configurations to study induced signal on adjacent pixels/strips

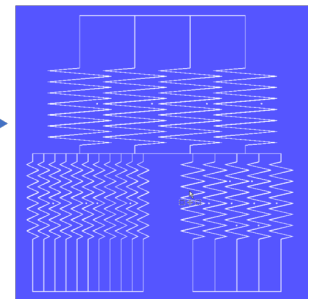
Test Structure for HV capability tests, one guard ring only for Slim Edge studies



- Prelim. Results: slim edge of 100 μm is within reach
 - 35-40 μm pad to Guard Ring
 - 50 μm Guard ring to etched trench



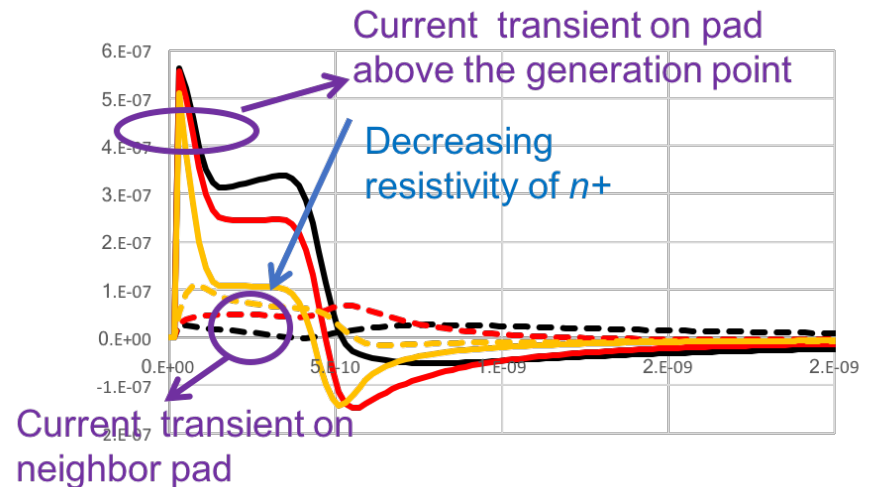
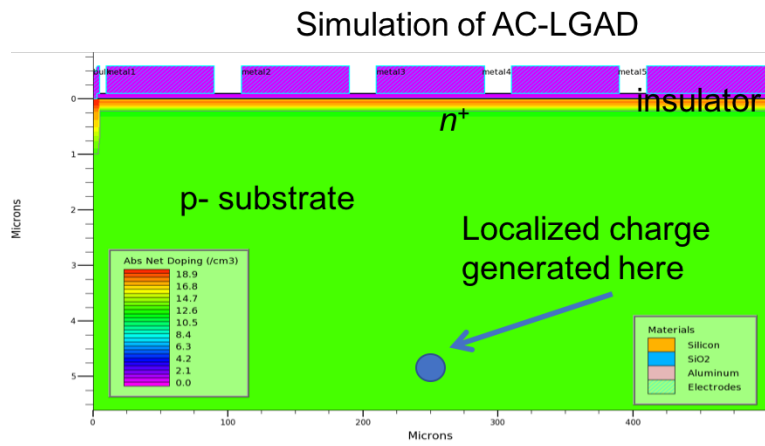
Several chips in a few wafers with different configurations, including zig-zag strips to improve spatial resolution (in fabrication).



- Performance of such structures will be compared with standard designs

Improvement on spatial resolution

- Cluster centroid can be measured by induced signal on adjacent pixels/strips
- Critical parameters are geometry and fabrication details (doping, oxide thickness) that impact macroscopic quantities e.g. RC
- Ongoing studies on TCAD simulation to explore large parameter space



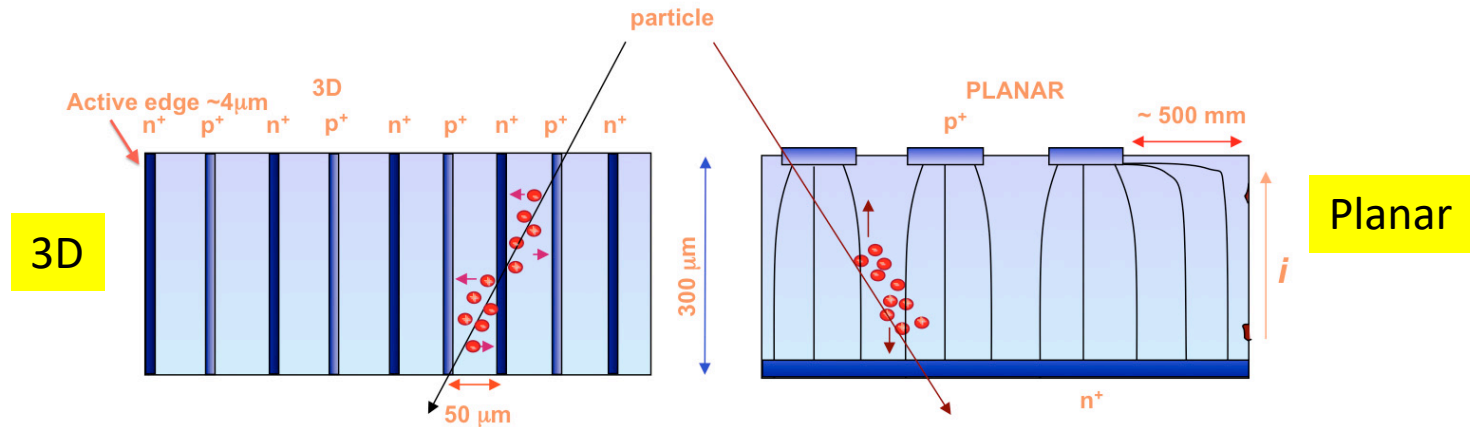
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Signal fed to the read-out electronics strongly depends on $R(C)$:

- Higher crosstalk if RC is SMALL
- Higher signal on hit pad if RC is HIGH

The RC value is being studied and tuned during fabrication to have an acceptable compromise

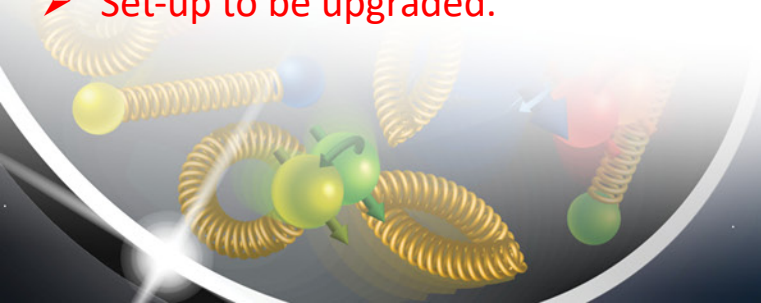
Comparison with 3D sensors



- **Charge collection in LGADs and 3D:**

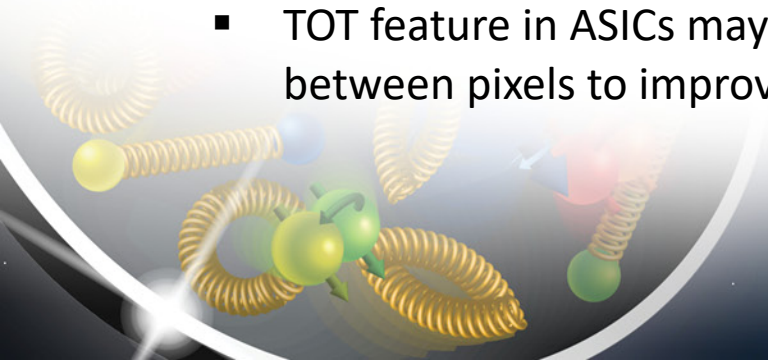
- a 3D collects 80 e-/h pairs x 200 μm → ~ 16k e-/h pairs
- an LGAD collects 80 e-/h pairs x 50 μm x Gain → ~ 80k e-/h pairs (at a Gain ~ 20, higher has been achieved)
- since drift length is 50 μm for both, current signal is higher for LGAD
- Capacitance/Area is much higher in 3D

- We performed tests with a charge sensitive preamplifier first.
- Charge from 3D lower than expected but results were probably affected by large capacitance of the 3D.
- Set-up to be upgraded.



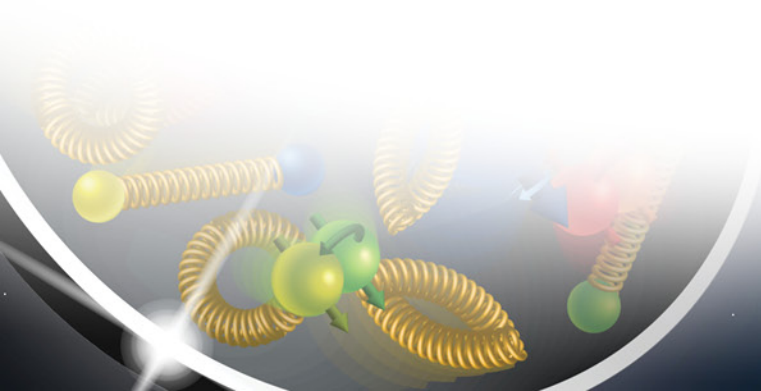
Towards an RP detector

- Possible test-runs in Spring to study sensor performance with proton beams
 - Tests of charge collection and charge sharing with old and new AC-LGAD designs
- A critical aspect of the detector design is the readout electronics
 - **ASIC for ATLAS and CMS fast-timing detectors – ALTIROC and ETROC chips**
 - 225 and 256 channels, and 130 nm and 65 nm technology, respectively
 - TDCs for TOA and TOT, and RAMs for data buffering
 - ~25 ps jitter for 10 fC charge, power consumption 200-300 mW/ cm²
 - **Discussion has started with ALTIROC and ETROC ASIC designers**
 - Current ASIC feature sizes are limited by TDCs and RAM sizes
 - Possible to adapt current designs for ~500x500 μm^2 feature size at similar performance, with limited effort by expert designer (block rearrangements, removal/optimization of components, e.g. large RAM).
 - Slim edges of 50-100 μm on three sides (out of four) of the ASICs can be achieved
 - TOT feature in ASICs may be used to measure charge collected and shared between pixels to improve spatial resolution beyond pixel pitch size.



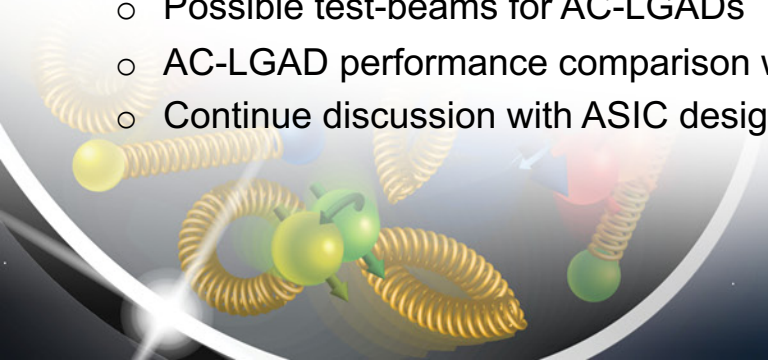
Questions towards TDR

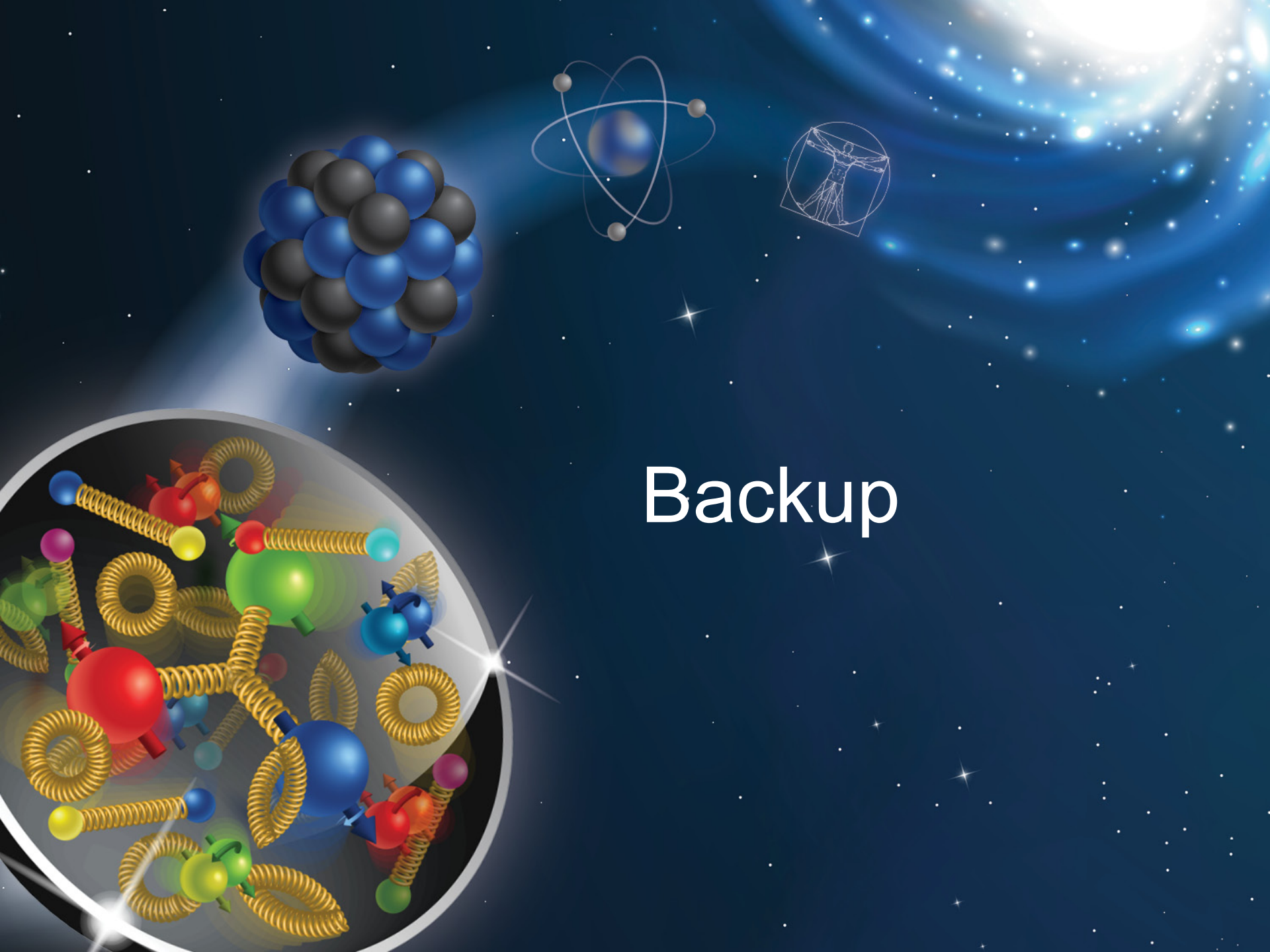
- How much time do you envision to complete your ongoing project
 - FY20 to complete physics/performance studies and sensor R&D
 - FY21 for prototype sensor device and dedicated tests
 - FY21-23 for readout design
- What achievements are required for TDR readiness 2023
 - Need to develop detailed detector layout and readout strategy
 - Need to include ASIC designers to develop readout strategy



Conclusions and Outlook

- Area of progress in the first 6 months of project:
 - **Setting detector requirements**
 - Strawman layout: 2 stations with 2-3 layers each, with active area per layer of $25 \times 10 \text{ cm}^2$
 - $500 \times 500 \text{ }\mu\text{m}^2$ pixel area allows to meet physics performance goals
 - $\sim 35 \text{ ps}$ time resolution per hit is the target
 - **Detector R&D**
 - Studies show that slim edges of $100 \text{ }\mu\text{m}$ or less are possible
 - Studies show that AC-LGADs with pixel area $500 \times 500 \text{ }\mu\text{m}^2$ or less can be fabricated with performance compatible to standard LGADs
 - Dedicated AC-LGAD designs with various geometrical layouts and different fabrication details (doping) are studied and implemented in ongoing productions
 - Comparison with 3D sensors is ongoing
 - **Exploration of algorithms to improve spatial resolution beyond pixel size**
 - cluster centroid can be measured by induced signal on adjacent pixels
- Plans for the remainder of FY20
 - Conclude analysis of main detector requirements
 - Complete AC-LGAD production with new sensors designed for RPs, and associated testing at BNL
 - Possible test-beams for AC-LGADs
 - AC-LGAD performance comparison with 3D detectors
 - Continue discussion with ASIC designers

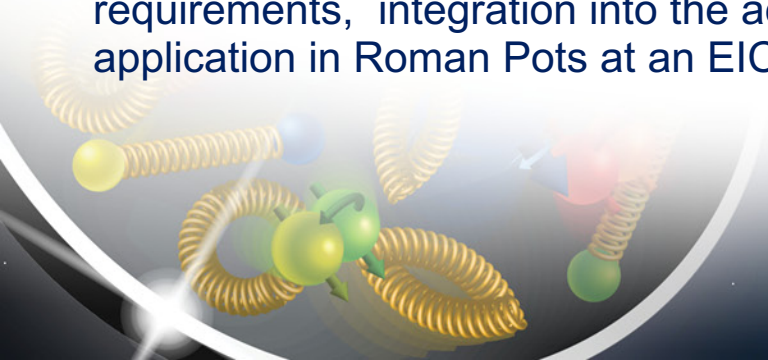




Backup

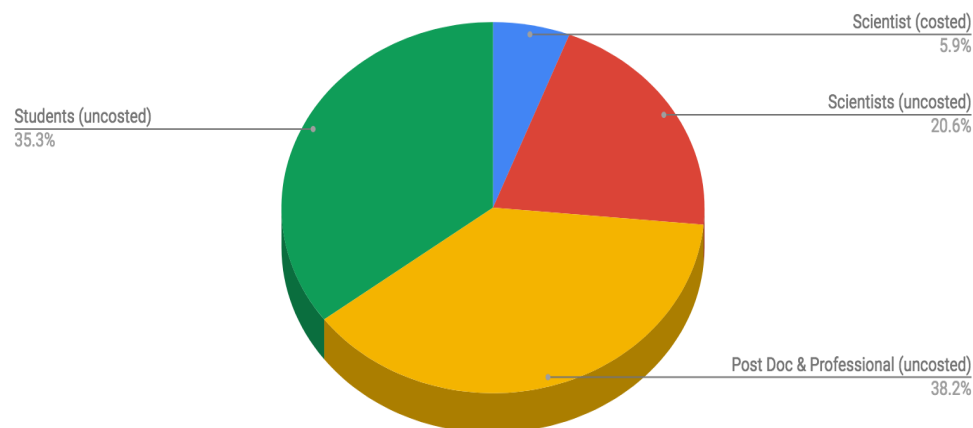
Tasks and Deliverables

- Define set of requirements for time resolution, geometrical layout (including non-active region) such that the acceptance of the forward scattered particles is not impacted
- Fabrication of three batches of AC-LGADs with different designs for optimization studies for Roman Pots
 - Main focus will be on **small-size LGAD edges**
 - **1st batch:** AC-LGADs with *fewer guard rings* to establish minimum edge size for safe operations
 - **2nd batch:** small-edge AC-LGADs with *different geometrical layouts*, e.g. pixel no. and pitch
 - **3rd batch:** *optimized AC-LGAD design* that best matches final requirements that are set by physics studies
- Comparison of performance of optimized AC-LGAD and 3D sensors
 - 3D detectors provided by SBU/Manchester
 - Compare timing and edge size in both detectors
- Assessment of pro's and con's of AC-LGADs and 3D technologies based on scientific requirements, integration into the accelerator, cost, schedule and operations for application in Roman Pots at an EIC



Manpower and Budget

- Leveraging of equipment and resources available in Physics Dept. and Instrum. Div.
 - Clean room for Silicon fabrication
 - Equipped lab for fast-timing silicon sensor characterization
 - Interconnect lab for wire/bump bonding and metrology
 - Synergy with A. Tricoli Early Career Award and LDRD: *support of labor for AC-LGAD and 3D detector testing*
 - Synergy with E.C. Aschenauer 3-year program development “eRHIC: from Virtual to Real”: *support of labor for simulations*



Costed Item	Direct Cost [\$]
Labor	20,000
M&S	10,000
Travel	5,000
Total	35,000

- **Costed Labor:** 0.10 FTE scientist for AC-LGAD design and fabrication in clean room
- **M&S:** consumables for 3 AC-LGAD batch productions (e.g. wafers and masks)
- **Travel:** student travel to BNL for 2 month for 3D detector testing

ALTIROC

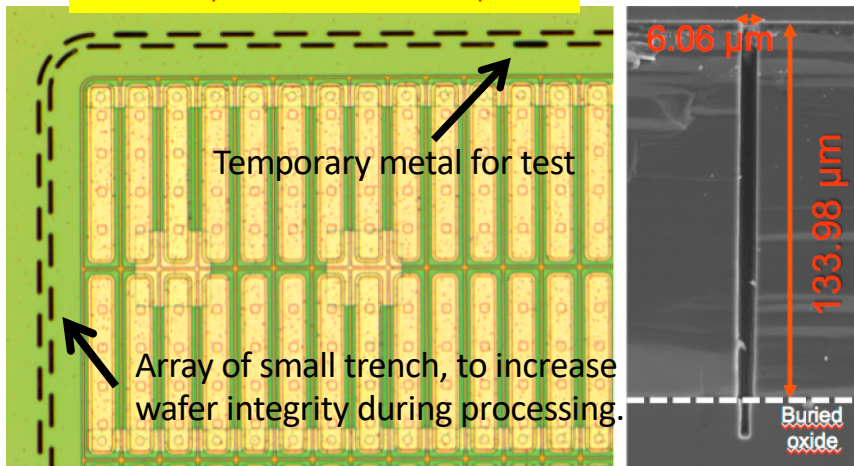
TID tolerance	Inner region: 4.7 MGy Outer region: 2.0 MGy
Pad size	$1.3 \times 1.3 \text{ mm}^2$
Voltage	1.2 V
Power dissipation per area (per ASIC)	300 mW cm^{-2} (1.2 W)
e-link driver bandwidth	320 Mbit s^{-1} , 640 Mbit s^{-1} , or 1.28 Gbit s^{-1}
Temperature range	-40°C to 40°C
SEU probability	$< 5\%/ \text{hour}$

Maximum leakage current	$5 \mu\text{A}$
Single pad noise (ENC)	$< 1500 e^- = 0.25 \text{ fC}$
Cross-talk	$< 5\%$
Minimum threshold	1 fC
Threshold dispersion after tuning	10%
Maximum jitter	25 ps at 10 fC
TDC contribution	$< 10 \text{ ps}$
Time walk contribution	$< 10 \text{ ps}$
Dynamic range	2.5 fC–100 fC
TDC conversion time	$< 25 \text{ ns}$
Trigger rate	1 MHz L0 or 0.8 MHz L1
Trigger latency	10 μs L0 or 35 μs L1
Clock phase adjustment	100 ps

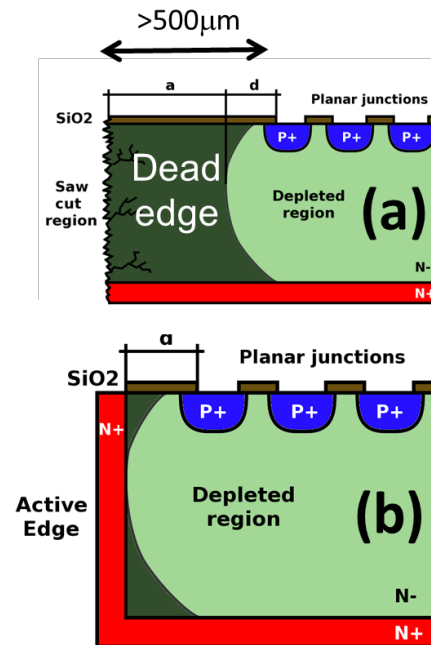
Edge studies for Roman Pots: DRIE etching technique

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- Active edge provides a damage free interface that limits the extension of the dead silicon area, external to the sensitive area
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Detail of a pixel sensor, FE-I4 compatible



Calderini et al., "Active-edge FBK-INFN-LPNHE thin n-on-p pixel sensors for the upgrade of the ATLAS Inner Tracker", <https://doi.org/10.1016/j.nima.2018.10.035>



Deep reactive ion etching technique provides low-damage trenches or columns in silicon.

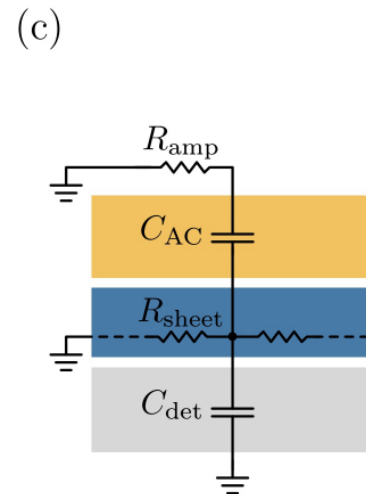
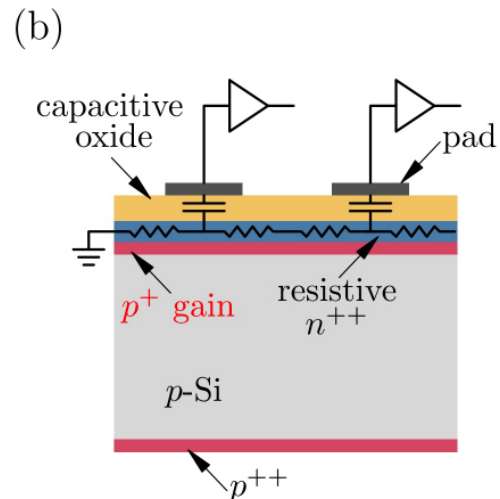
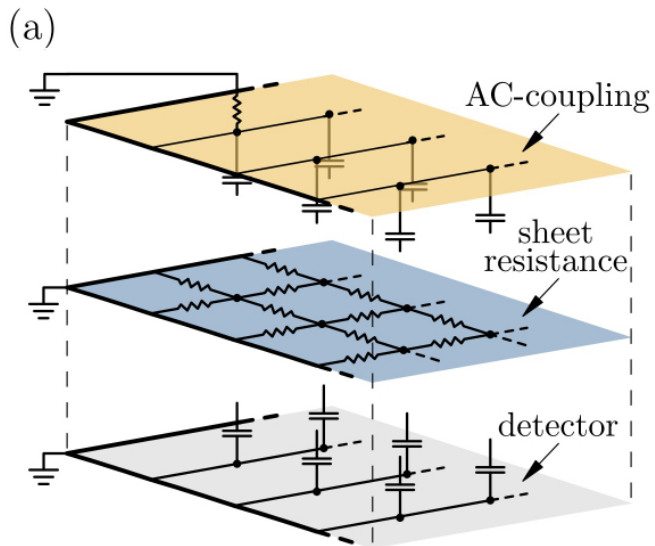
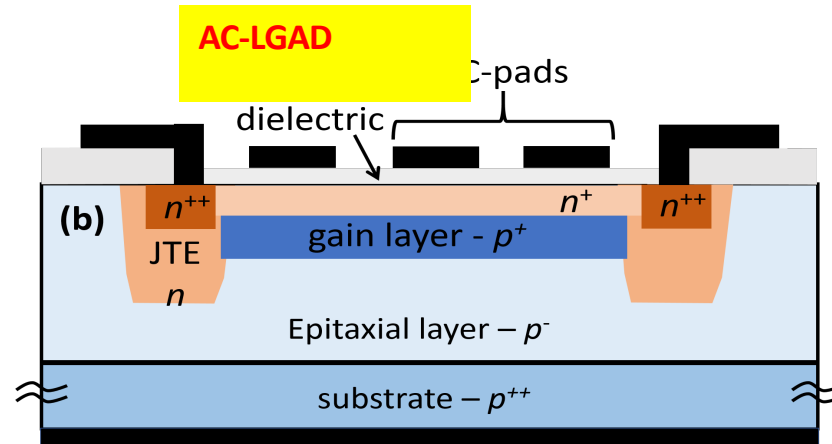
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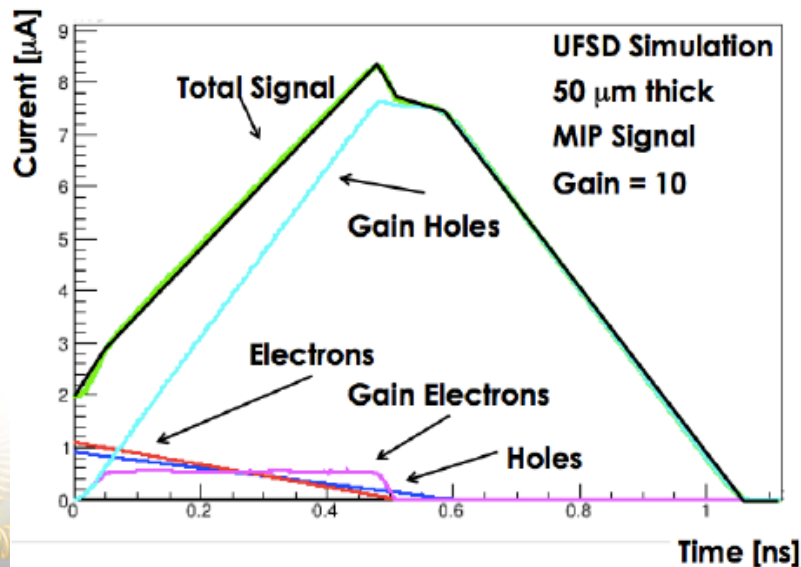
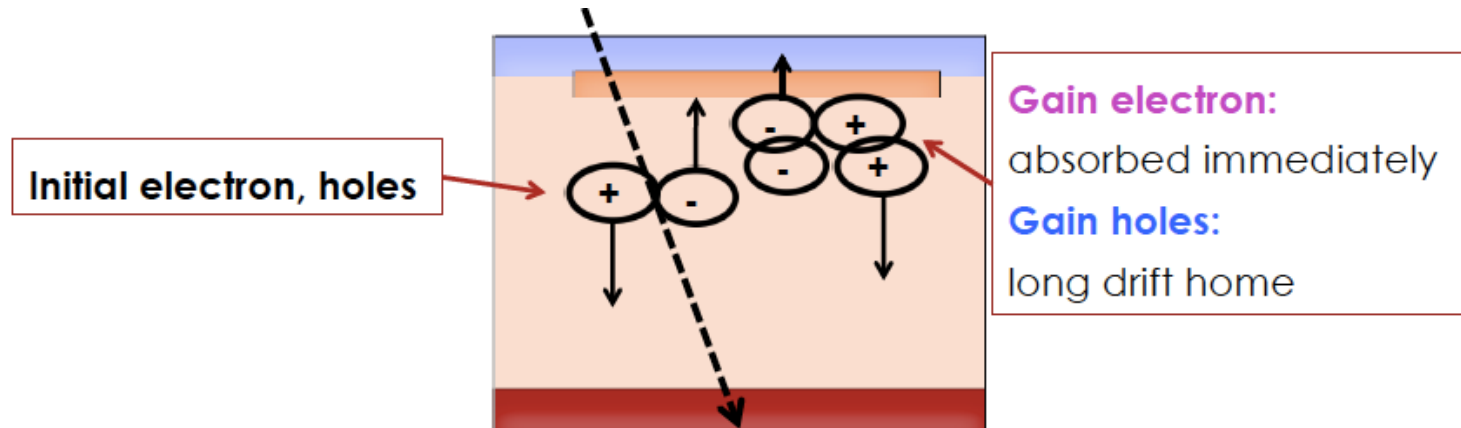
- For AC-LGADs, just 50 μm deep
- For 3D pixel sensors, ~ 200 μm

AC-coupled LGAD



Charge Multiplication in LGADs

N. Cartiglia



Electrons multiply and produce additional electrons and holes.

- **Gain electrons have almost no effect**
- **Gain holes dominate the signal**

➔ **No holes multiplications**

Time Resolution in LGADs

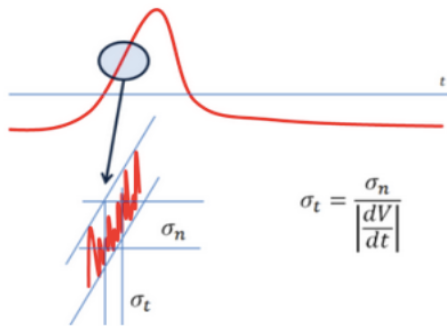
N. Cartiglia

$$\sigma_t = \left(\frac{N}{dV/dt} \right)^2 + (\text{Landau Shape})^2 + \text{DC}$$

Usual "Jitter" term
Here enters everything that is "Noise" and the steepness of the signal

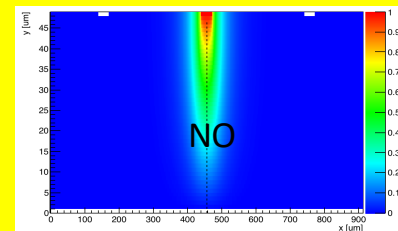
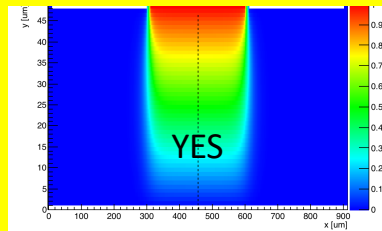
Time walk: Amplitude variation, corrected in electronics

Shape variations: non homogeneous energy



Signal Shape: $i \propto qvE_w$

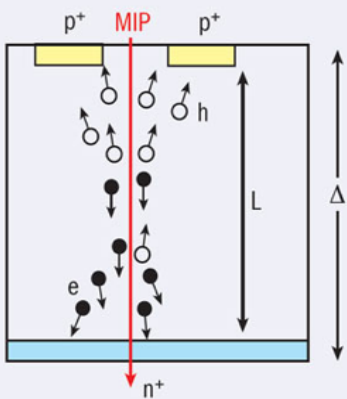
- Key to good timing is the uniformity of signals:
 - Drift velocity and field need to be as uniform as possible
 - Parallel plate geometry is optimal:
 - strip implant \sim strip pitch \gg thickness



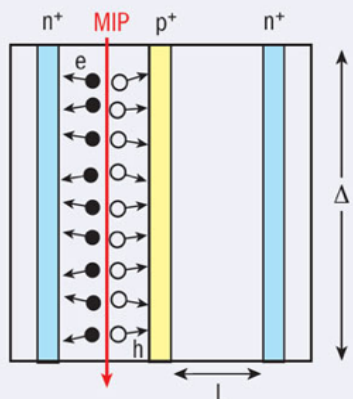
Alternative: 3D detector

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 - Fast-timing performance (~ 30 ps for $50 \times 50 \mu\text{m}^2$ pixels) and active edges
- Drawbacks:
 - Complex fabrication, expensive technology with only few major vendors so far (CNM- Spain, FBK - Italy)

Planar



3D



■ Main 3D detector characteristics:

- electric field is parallel to the wafer's surface
- 100% fill factor
- short inter-electrode distance
 - reduced collection time
 - lower trapping probability after irradiation \rightarrow rad-hard
 - small inactive edges by design

G. Kramberger et al., *Timing performance of small cell 3D silicon detectors*, NIMA 934 26-32
CT-PPS TDR: <https://cds.cern.ch/record/1753795>
AFP TDR: <https://cds.cern.ch/record/2017378/>

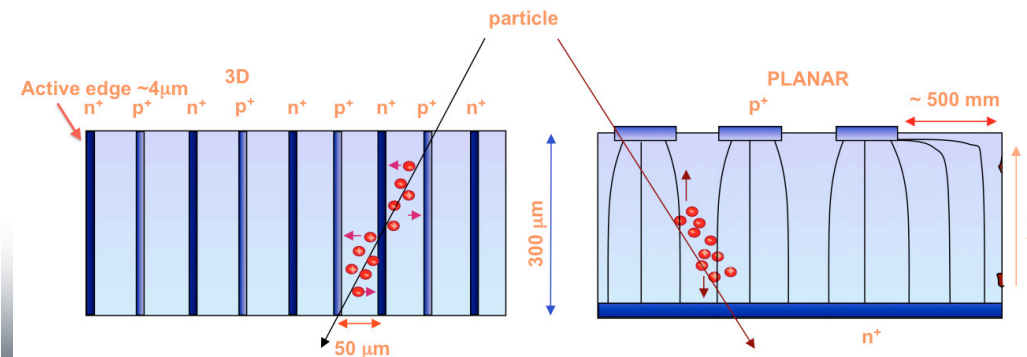
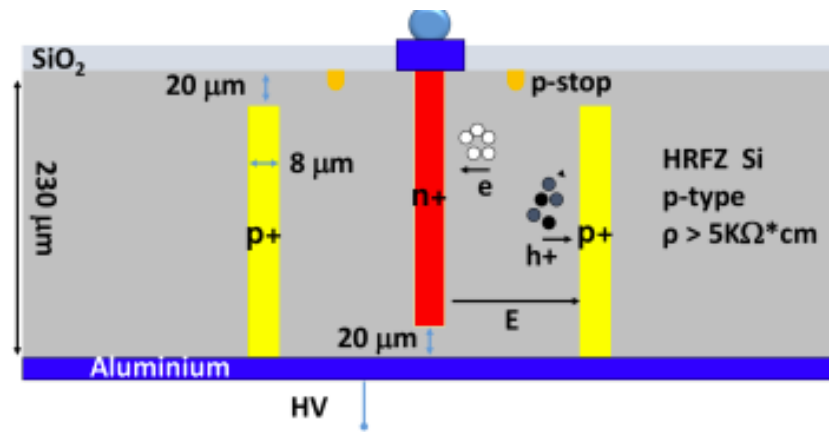
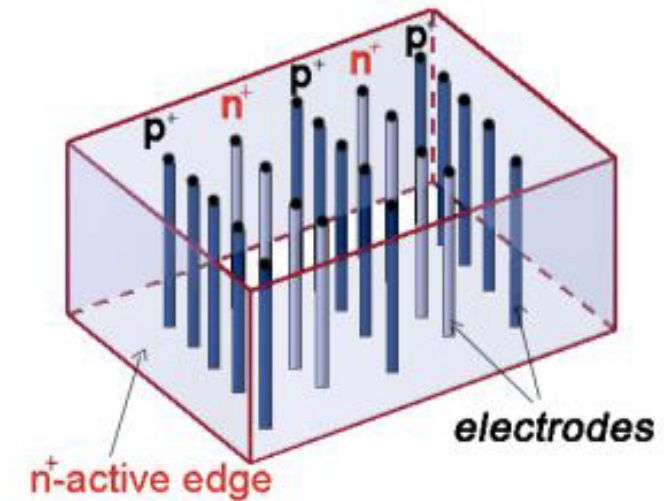
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 - 20 pF/mm^2 for $50 \times 50 \mu\text{m}^2$ cells, $300 \mu\text{m}$ thick detector,
 - compared to $2\text{-}3 \text{ pF/mm}^2$ for $50 \mu\text{m}$ thick LGAD detector.
- **Careful optimization of detection efficiency, noise occupancy and time resolution is required and may yield a different design than that for tracking detector only**

ITk Pixel Technologies: 3D

3D Silicon detectors: radiation-hard sensor technology

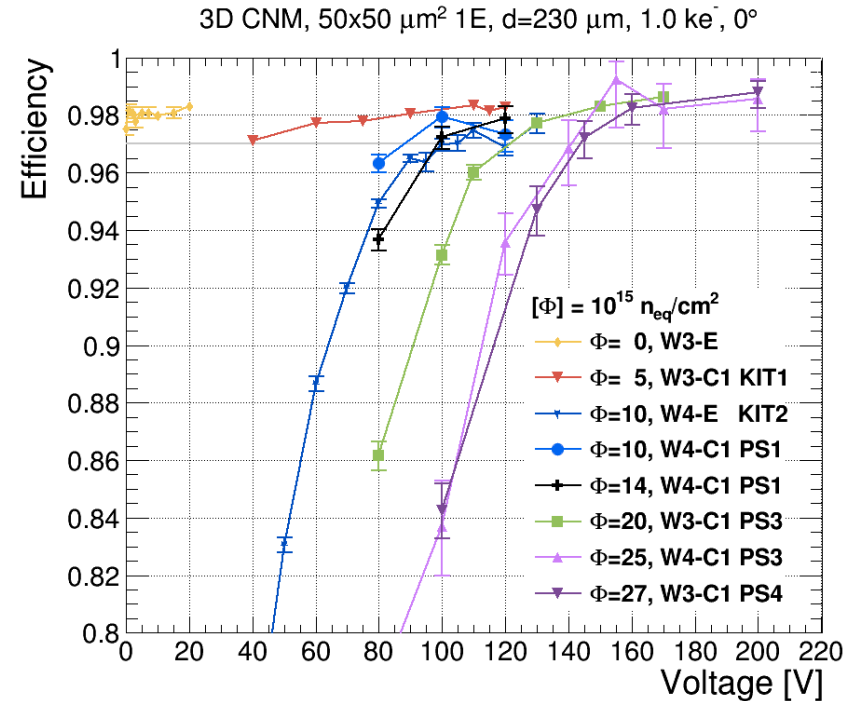
- **Electrode distance decoupled from thickness**
 - smaller drift distance
 - faster charge collection
 - less trapping
 - radiation hardness
- **lower $V_{\text{depletion}}$ → less power dissipation, cooling**
- **Active or slim edges are natural feature of 3D technology**



ITk Pixel Technologies: 3D

Challenges

- **Complex production process**
 - long production time
 - lower yields
 - higher costs
- **Higher capacitance**
 - higher noise
- **Non-uniform response from 3D columns and low-field regions**
 - small efficiency loss at vertical incidence



J. Lange et al., 13th Trento Workshop 2018, publ. in prep.

- 3D prototypes successfully tested to unprecedented fluences: $3 \times 10^{16} \text{ neutron}_{eq}/\text{cm}^2$ (beyond ITk fluences)
- Unprecedented radiation hardness of 3D pixel detectors demonstrated

FELIX

Generic solution adaptable to many experiments in a cost-effective manner

Electronics for high-throughput detector readout & data acquisition

factorize front-end electronics from data handling...scalable, low maintenance, and easily upgradeable

high-density data flow...up to 48 duplexed optical channels @ 10 Gb/s with 100 Gb/s over PCIe gen3

easily adapted to external timing systems...LHC, RHIC, White Rabbit with <5 ps jitter

network agnostic...works with most commodity network solutions (NIC)

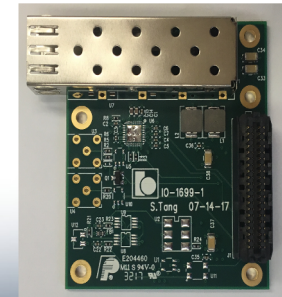
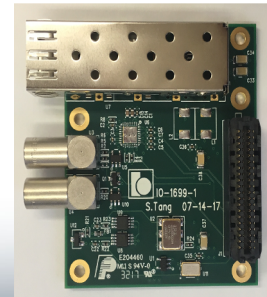
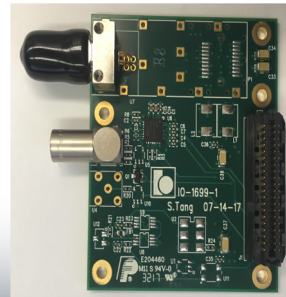
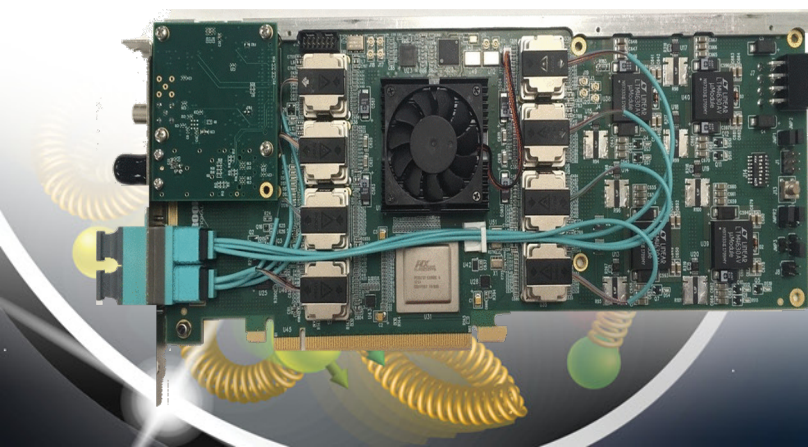
no special cooling required...approx. 50 W power consumption

remote management...update firmware over network

compact hardware...standard PCIe card

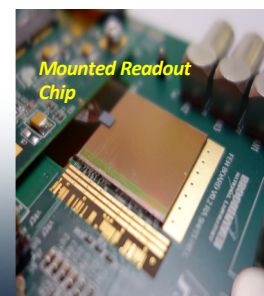
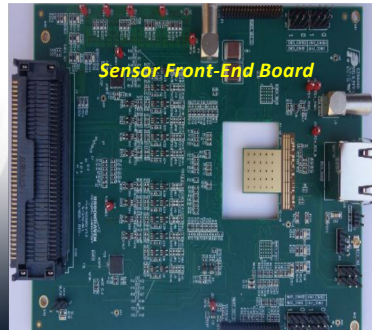
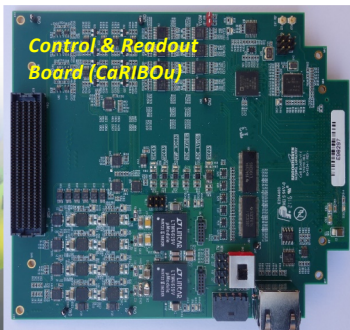
minimal infrastructure investment...works in most PCs!

extensive support...ANL, BNL, FNAL, Irvine, CERN, NIKHEF, Weizmann



Control & Readout Board (CaRIBOu)

- Modular readout system for HV-CMOS sensor R&D
 - open architecture with ZYNQ SoC to simplify firmware & software
 - easily adapted to various sensors under development
 - carefully defined interface to minimize design revisions
 - **used in several test beams with FELIX readout at CERN**
 - **outgrowth of LDRD efforts**
 - interest from NASA for this technology and for CLIC testbeams
- CaRIBOu with FELIX adapted for ATLAS HL-LHC ITk tests
 - important for final development of readout chains

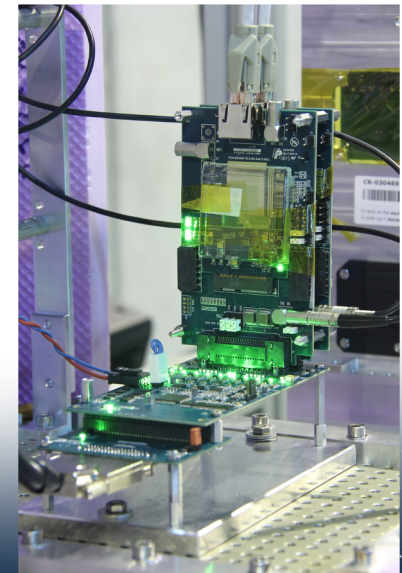


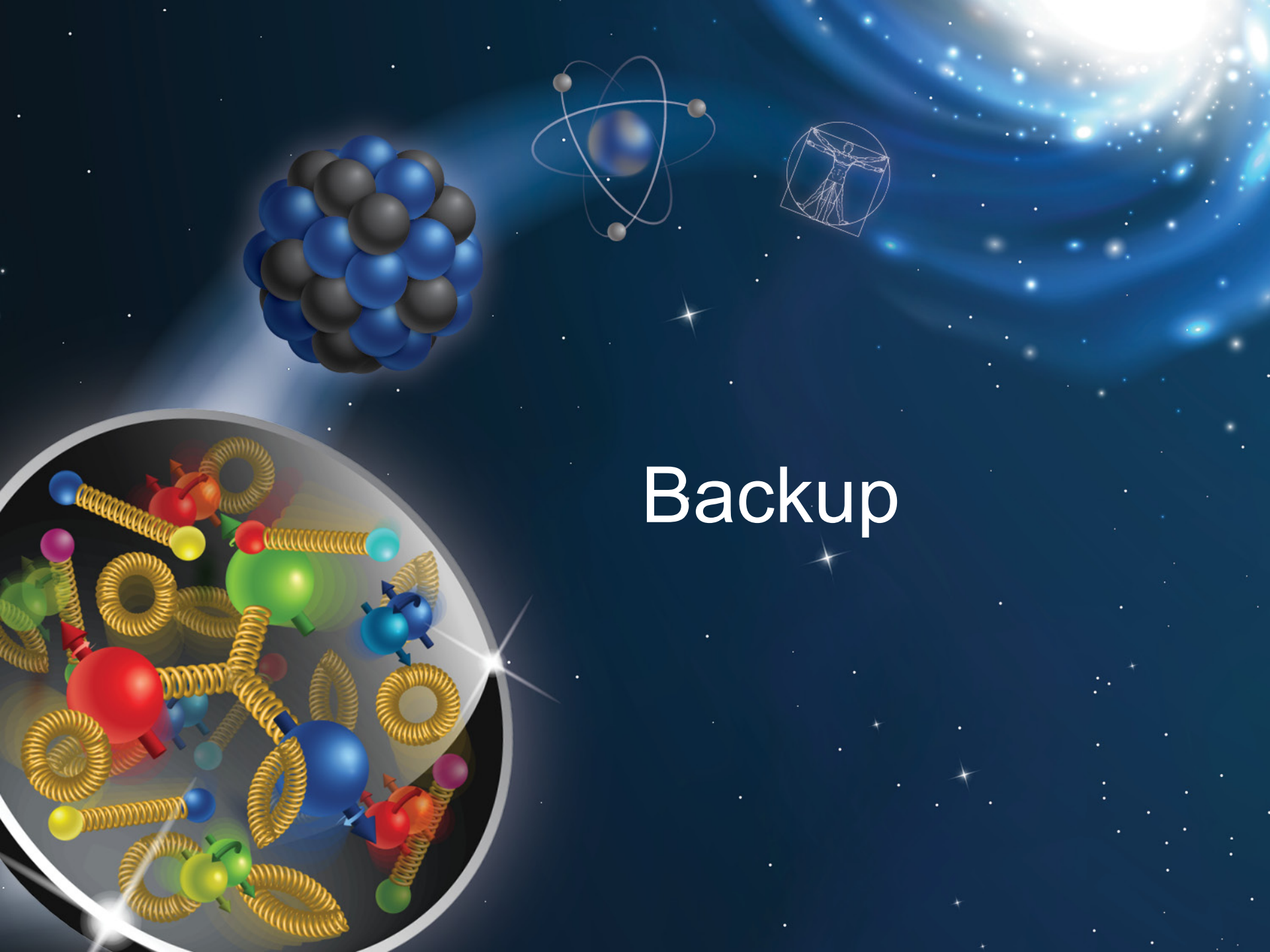
FELIX and Caribou for Test Beams

- FELIX used with CaRIBOu for several test beams at FNAL & CERN
 - trigger rate reaches 60+ kHz — **much faster than previously available** readout system (4 kHz)
 - **outgrowth of LDRD effort**
 - CERN: AMS180V4/5, H35Demo
 - FNAL: H35Demo, ATLASPix
- FELIX-based DAQ system in Fermilab Test Beam Facility (FTBF)
 - BNL provides **FELIX**-based hardware and firmware support
 - FNAL provides **artDAQ**-based software support
 - HV-CMOS sensors are the first targeted test-beam experiment



BNL's FELIX DAQ & CaRIBOu calibration boards used in this CERN test beam





Backup

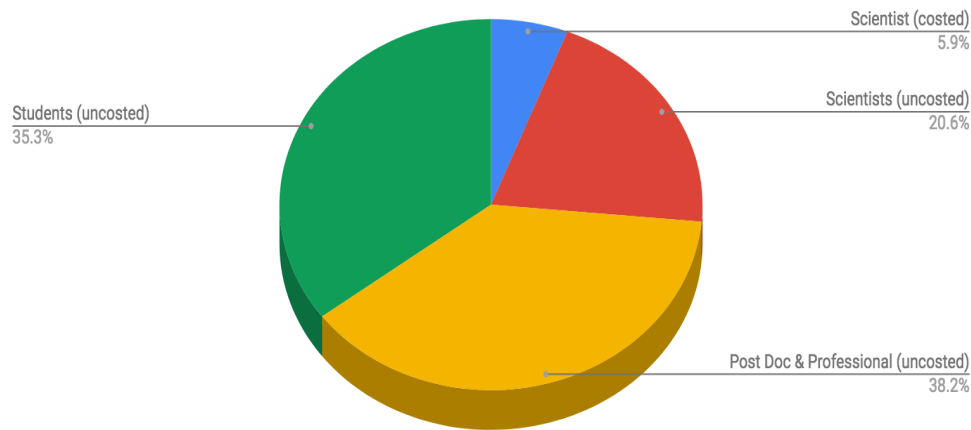
Tasks and Deliverables

- Define set of requirements for time resolution, geometrical layout (including non-active region) such that the acceptance of the forward scattered particles is not impacted
- Fabrication of three batches of AC-LGADs with different designs for optimization studies for Roman Pots
 - Main focus will be on **small-size LGAD edges**
 - **1st batch:** AC-LGADs with *fewer guard rings* to establish minimum edge size for safe operations
 - **2nd batch:** small-edge AC-LGADs with *different geometrical layouts*, e.g. pixel no. and pitch
 - **3rd batch:** *optimized AC-LGAD design* that best matches final requirements that are set by physics studies
- Comparison of performance of optimized AC-LGAD and 3D sensors
 - 3D detectors provided by SBU/Manchester
 - Compare timing and edge size in both detectors
- Assessment of pro's and con's of AC-LGADs and 3D technologies based on scientific requirements, integration into the accelerator, cost, schedule and operations for application in Roman Pots at an EIC



Manpower and Budget

- Leveraging of equipment and resources available in Physics Dept. and Instrum. Div.
 - Clean room for Silicon fabrication
 - Equipped lab for fast-timing silicon sensor characterization
 - Interconnect lab for wire/bump bonding and metrology
 - Synergy with A. Tricoli Early Career Award and LDRD: *support of labor for AC-LGAD and 3D detector testing*
 - Synergy with E.C. Aschenauer 3-year program development “eRHIC: from Virtual to Real”: *support of labor for simulations*



Costed Item	Direct Cost [\$]
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M&S	10,000
Travel	5,000
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ALTIROC

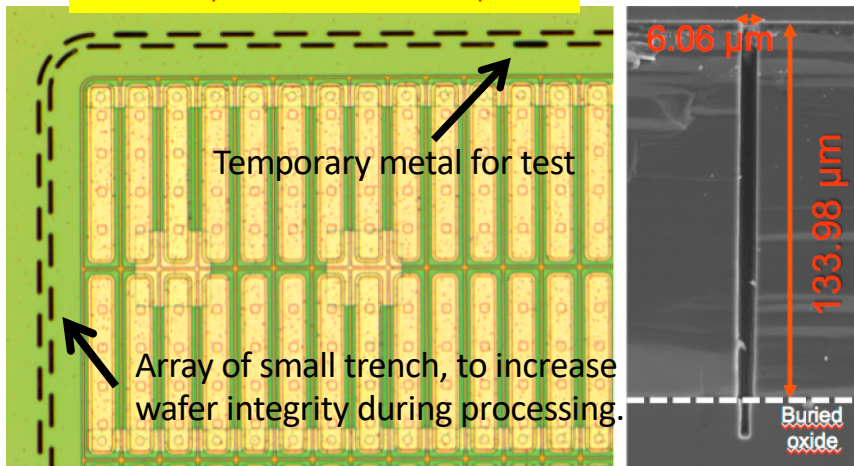
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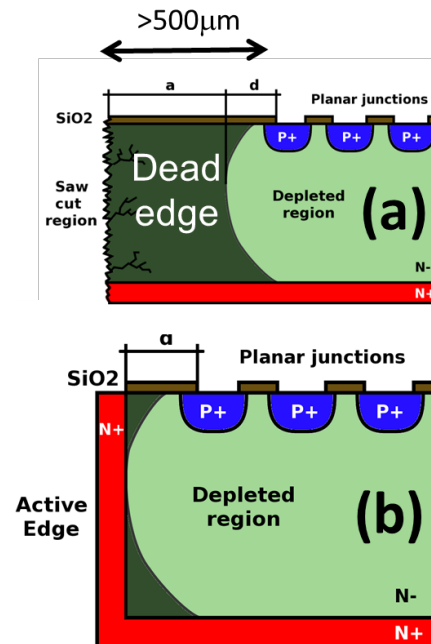
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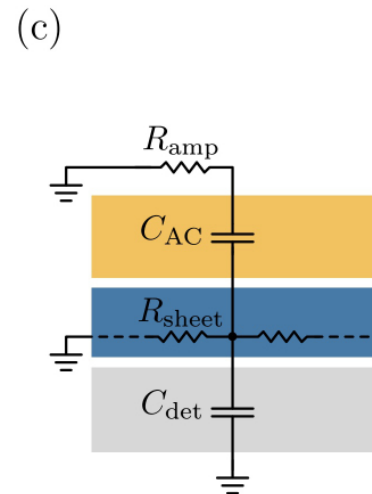
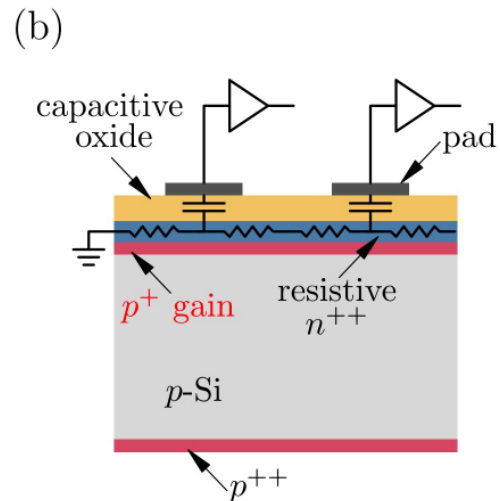
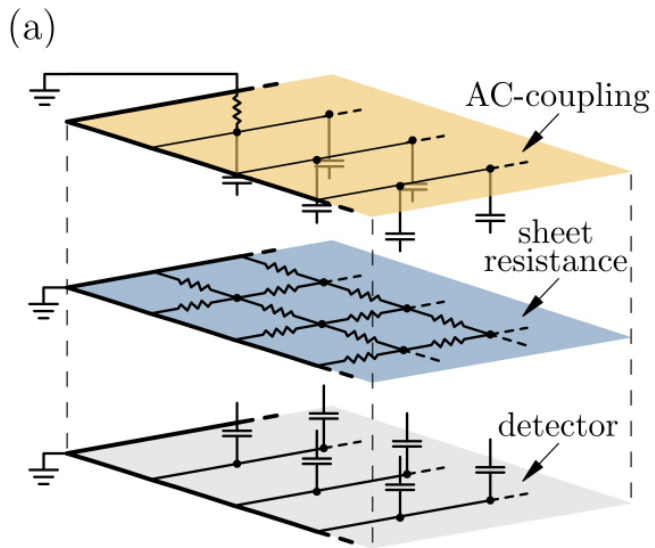
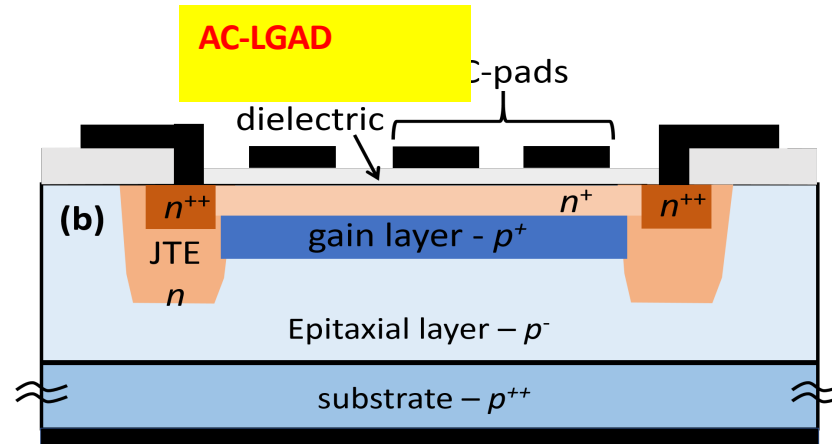
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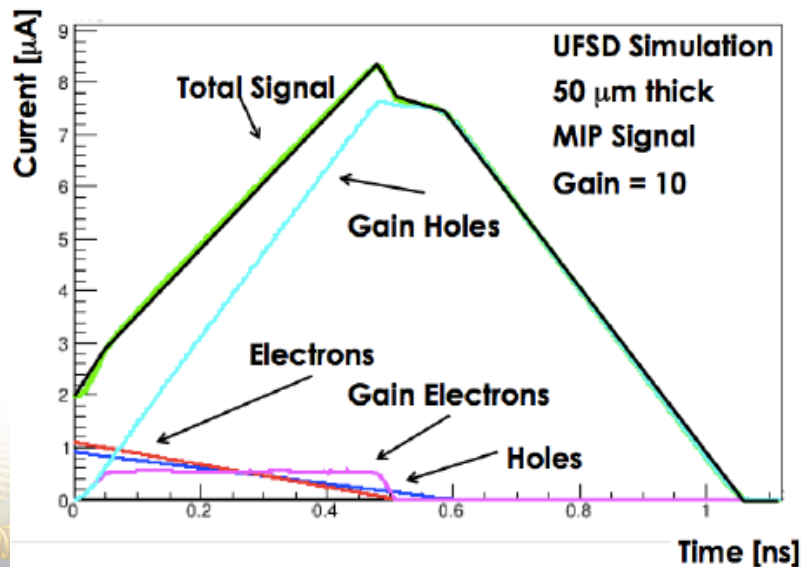
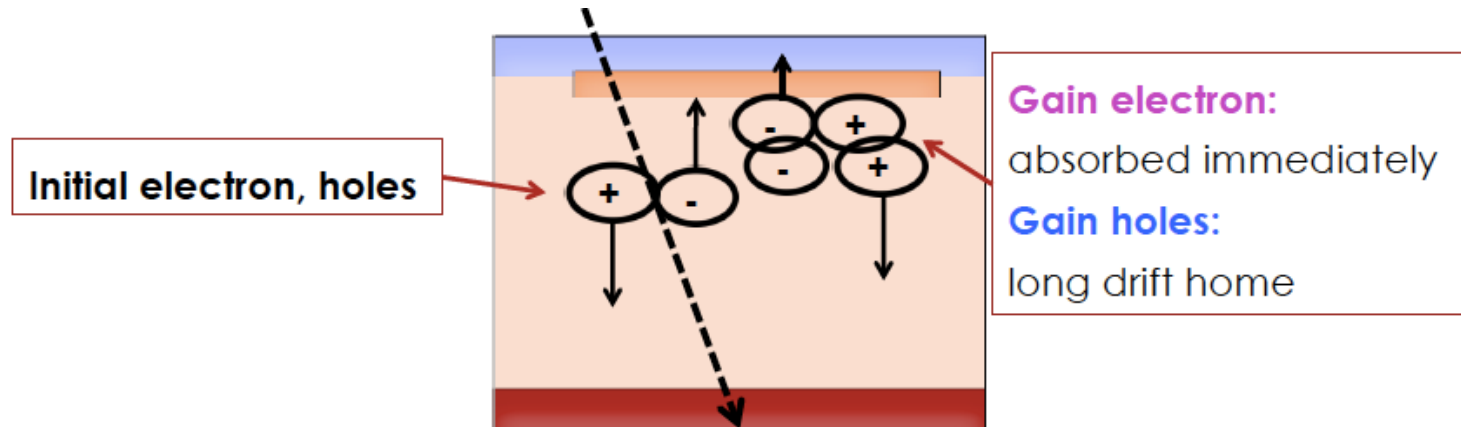
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- For 3D pixel sensors, ~ 200 μm

AC-coupled LGAD



Charge Multiplication in LGADs

N. Cartiglia



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Time Resolution in LGADs

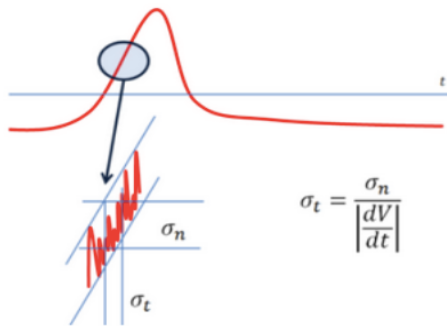
N. Cartiglia

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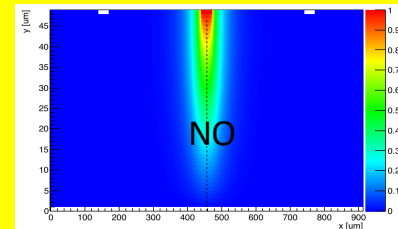
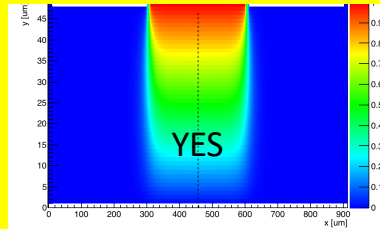
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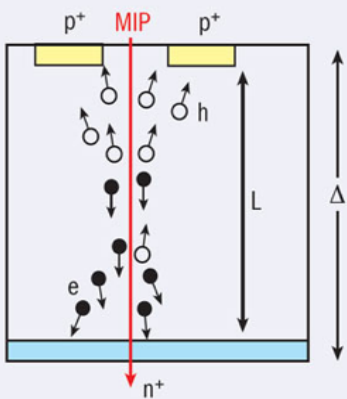
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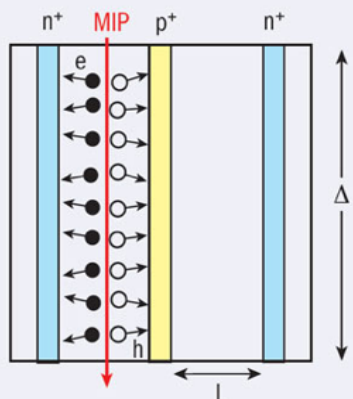
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Planar



3D



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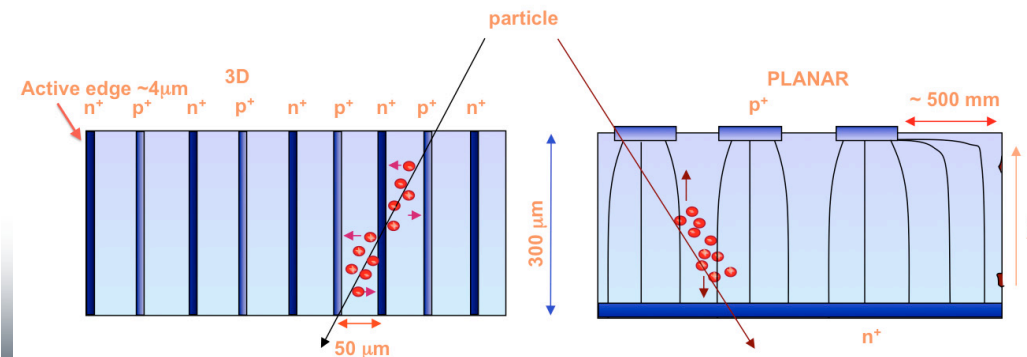
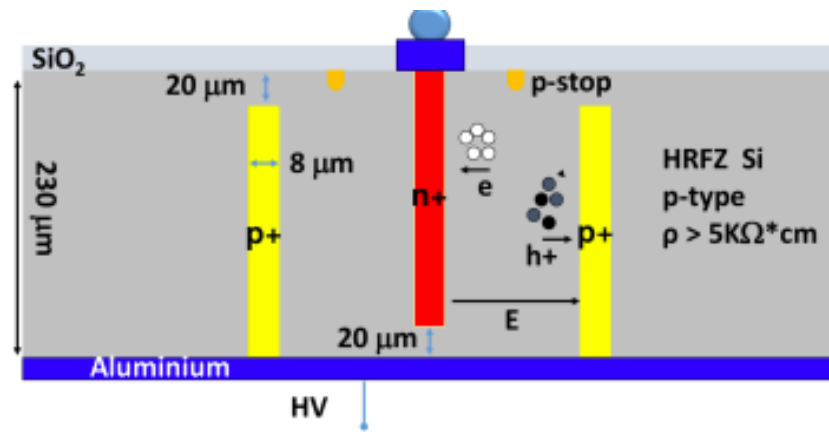
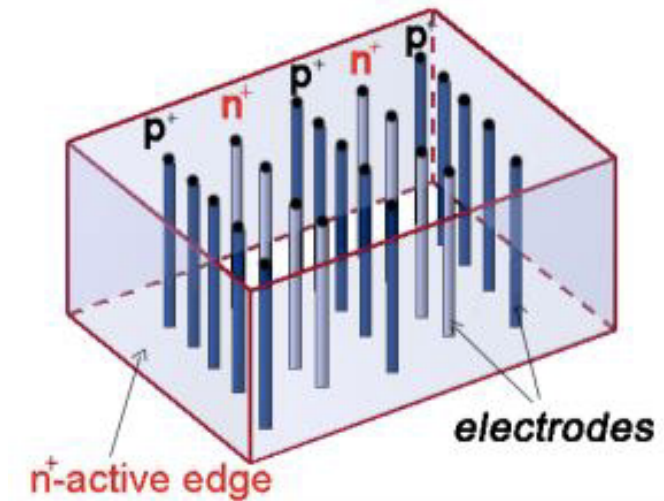
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ITk Pixel Technologies: 3D

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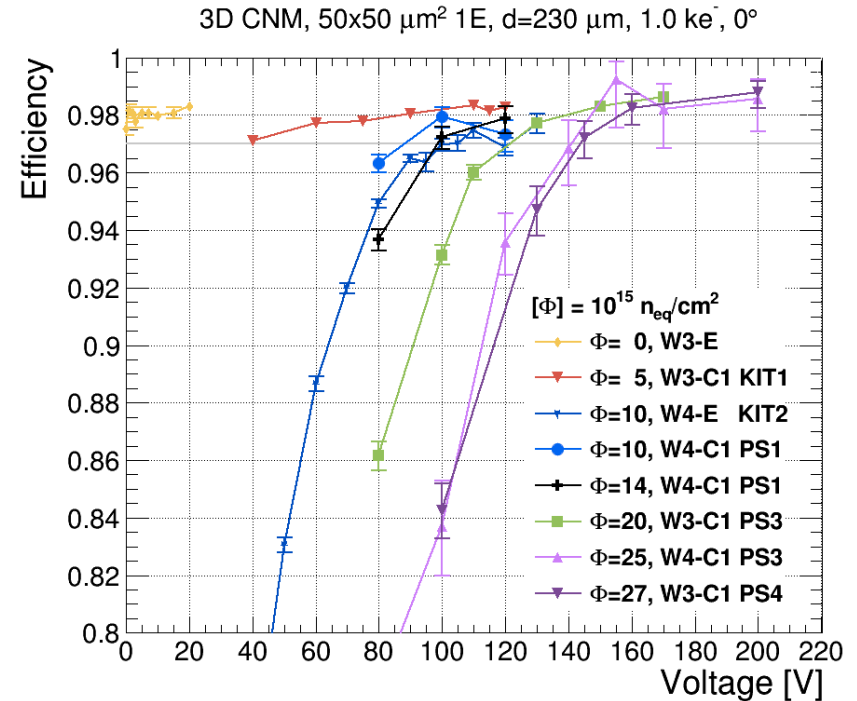
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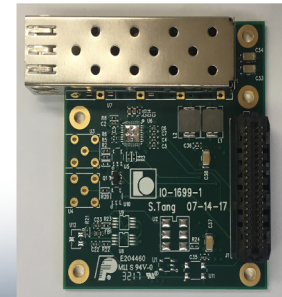
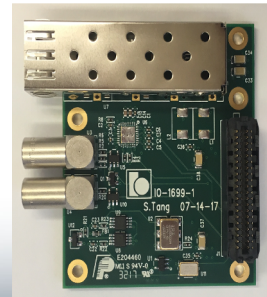
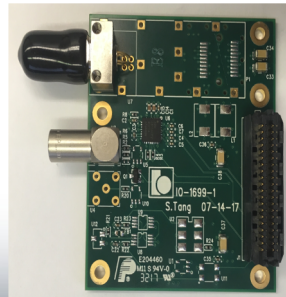
no special cooling required...approx. 50 W power consumption

remote management...update firmware over network

compact hardware...standard PCIe card

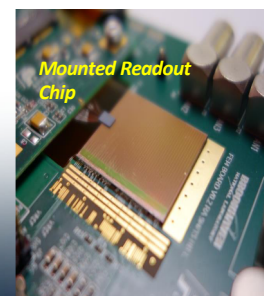
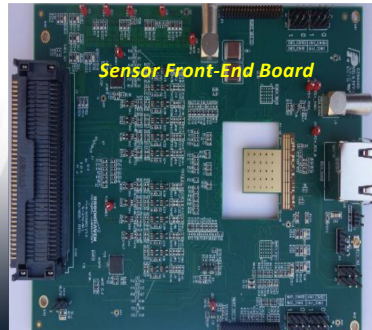
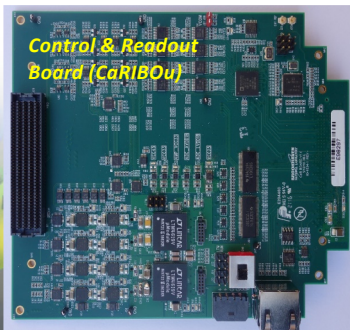
minimal infrastructure investment...works in most PCs!

extensive support...ANL, BNL, FNAL, Irvine, CERN, NIKHEF, Weizmann



Control & Readout Board (CaRIBOu)

- Modular readout system for HV-CMOS sensor R&D
 - open architecture with ZYNQ SoC to simplify firmware & software
 - easily adapted to various sensors under development
 - carefully defined interface to minimize design revisions
 - **used in several test beams with FELIX readout at CERN**
 - **outgrowth of LDRD efforts**
 - interest from NASA for this technology and for CLIC testbeams
- CaRIBOu with FELIX adapted for ATLAS HL-LHC ITk tests
 - important for final development of readout chains



FELIX and Caribou for Test Beams

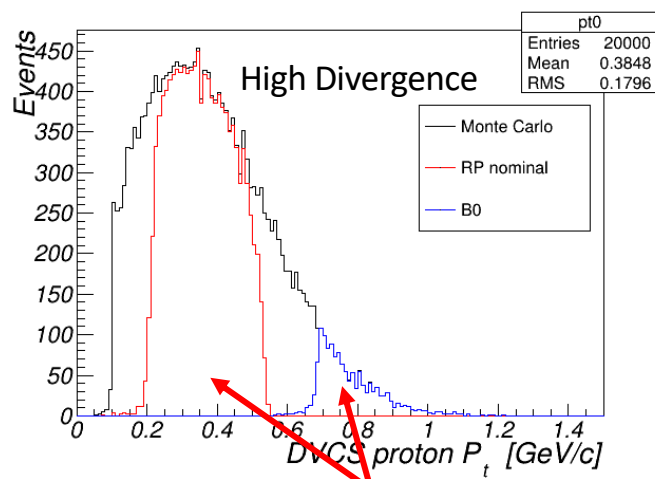
- FELIX used with CaRIBOu for several test beams at FNAL & CERN
 - trigger rate reaches 60+ kHz — **much faster than previously available** readout system (4 kHz)
 - **outgrowth of LDRD effort**
 - CERN: AMS180V4/5, H35Demo
 - FNAL: H35Demo, ATLASPix
- FELIX-based DAQ system in Fermilab Test Beam Facility (FTBF)
 - BNL provides **FELIX**-based hardware and firmware support
 - FNAL provides **artDAQ**-based software support
 - HV-CMOS sensors are the first targeted test-beam experiment



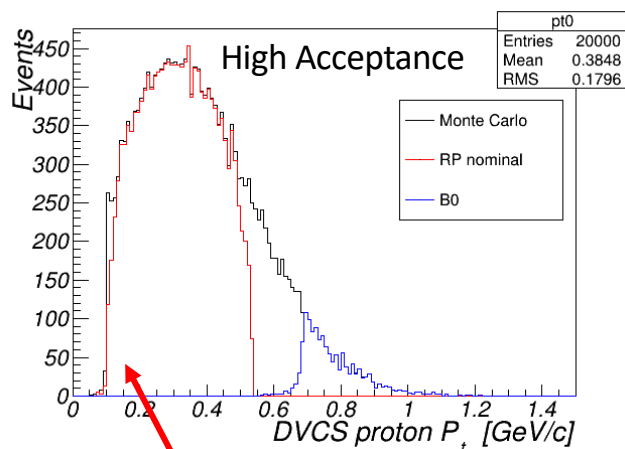
BNL's FELIX DAQ & CaRIBOu calibration boards used in this CERN test beam



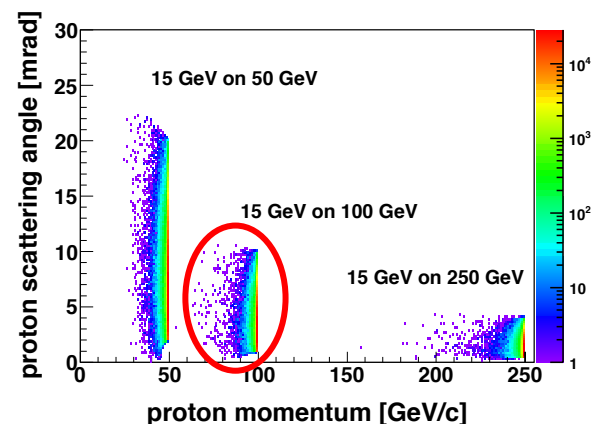
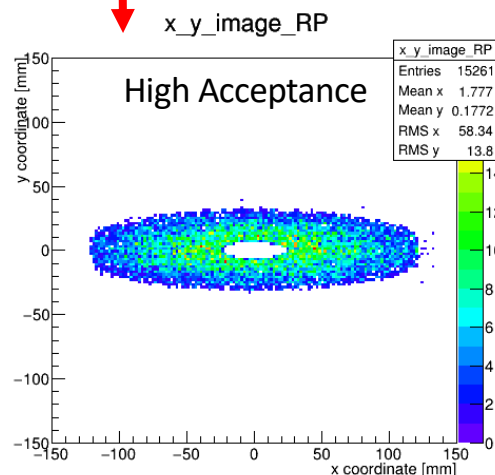
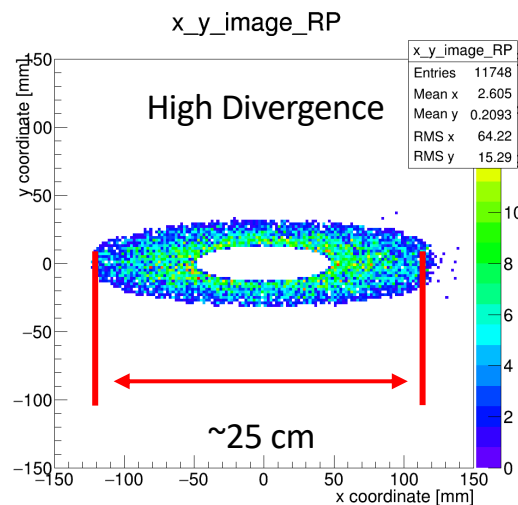
100 GeV DVCS protons



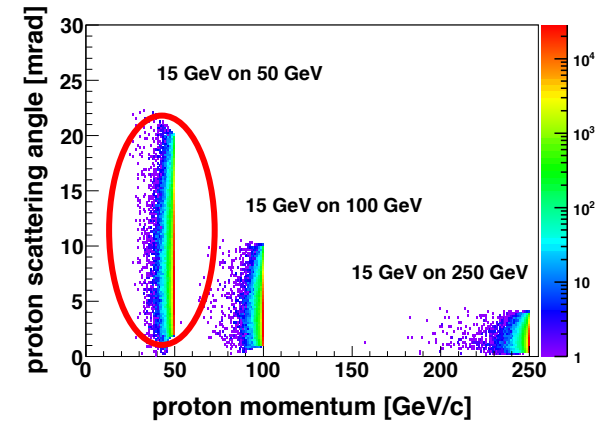
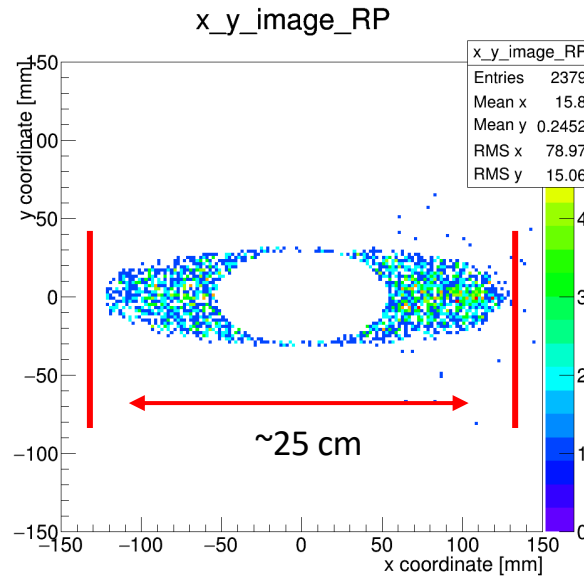
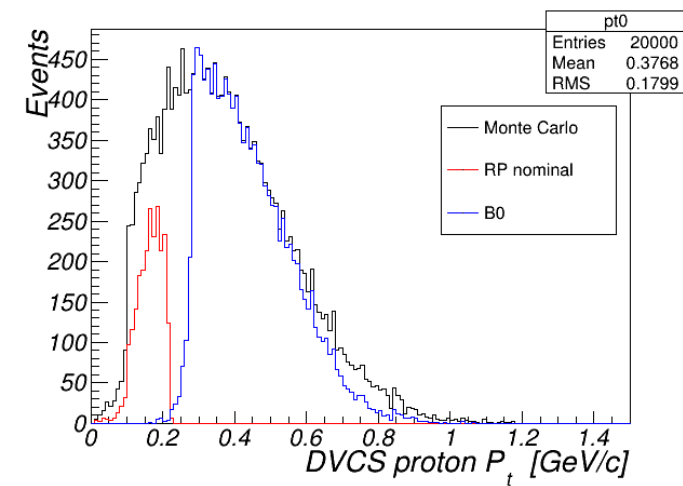
Need both detector systems together here!



Improves low p_t acceptance.



41 GeV DVCS protons



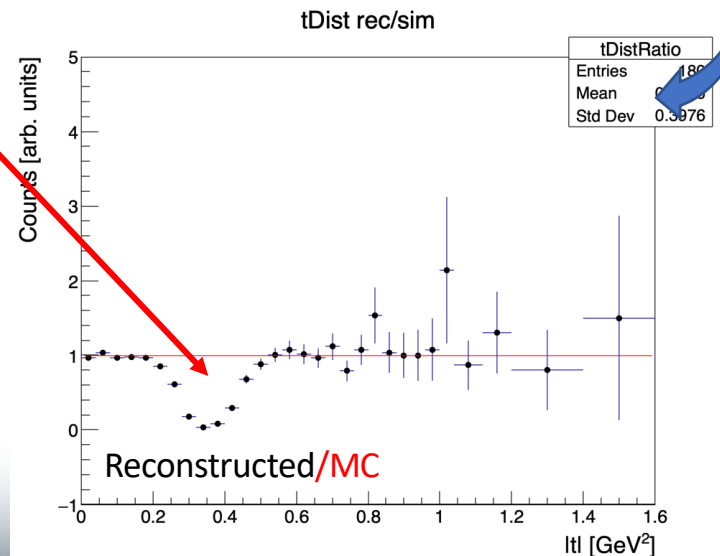
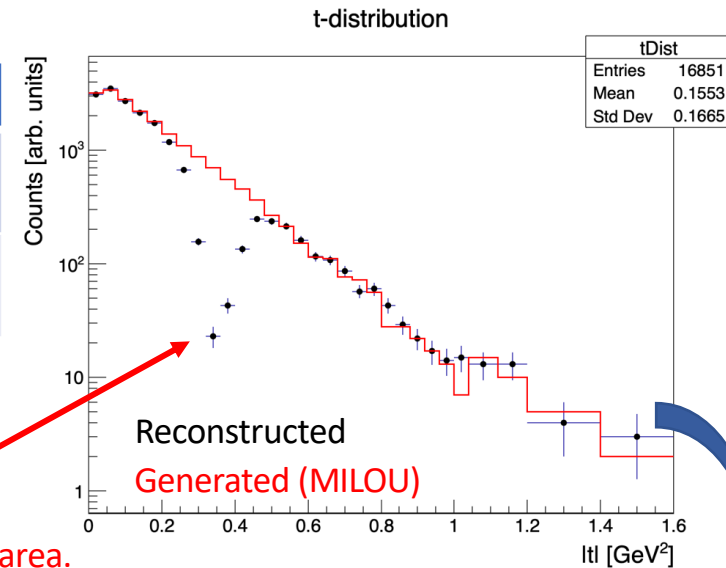
- Only one beam configuration for now.
- Acceptance gap still observed.
- Lower acceptance at high p_t .
- B0 plays largest role at this beam energy.

Momentum Resolution – 100 GeV

	Ang Div.	20um pxl	55um pxl	500um pxl	Vtx Smear
Roman Pots Δp_t [MeV/c]	22	-	-	10	9
B0 Δp_t [MeV/c]	25	17	38	-	20

- Total:
 - RP: $\Delta p_t \sim 23$ MeV/c (worst case)
 - B0: $\Delta p_t \sim 26$ MeV/c (20 um pixels)
- $|t|$ -reconstruction requires combined Roman Pots and B0 information.
- Still allows reconstruction of $|t|$ -dist since data points exist on both sides of gap.

Acceptance “grey” area.



Momentum Resolution – 41 GeV

	Ang Div.	20um pxl	55um pxl	500um pxl	Vtx Smear
Roman Pots Δp_t [MeV/c]	14	N/A	N/A	10	10
B0 Δp_t [MeV/c]	17	13	25	N/A	10

- **Total:**
 - RP: $\Delta p_t \sim 15$ MeV/c (worse case)
 - B0: $\Delta p_t \sim 18$ MeV/c (20um pixels)
- $|t|$ -reconstruction requires B0 for majority of reconstruction.

Still need to optimize the location of the detectors.

Some acceptance issues.
Optimization of B0 sensor layout in GEANT ongoing.

